

Service
Service
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For repair information of cassette mechanism see Service Manual of Recorders tape deck RDR-6

Service Manual



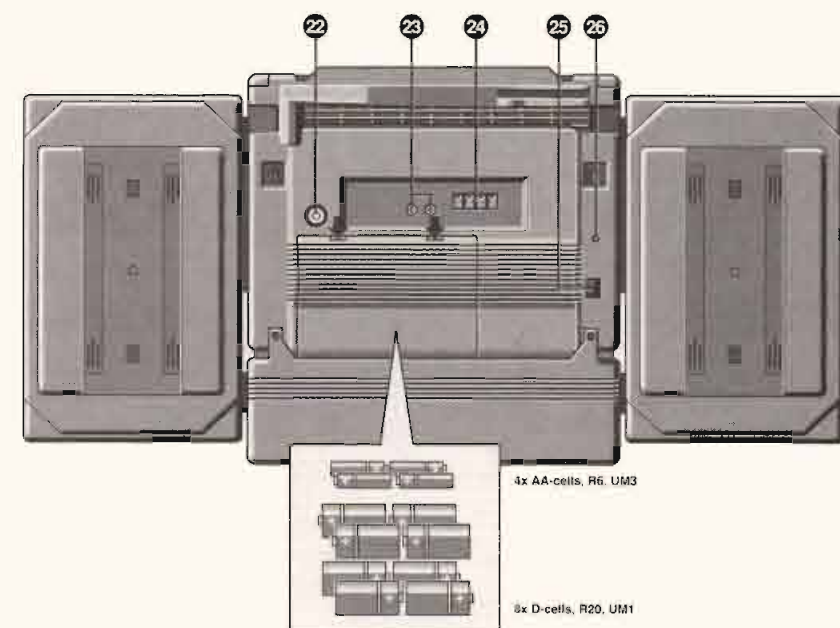
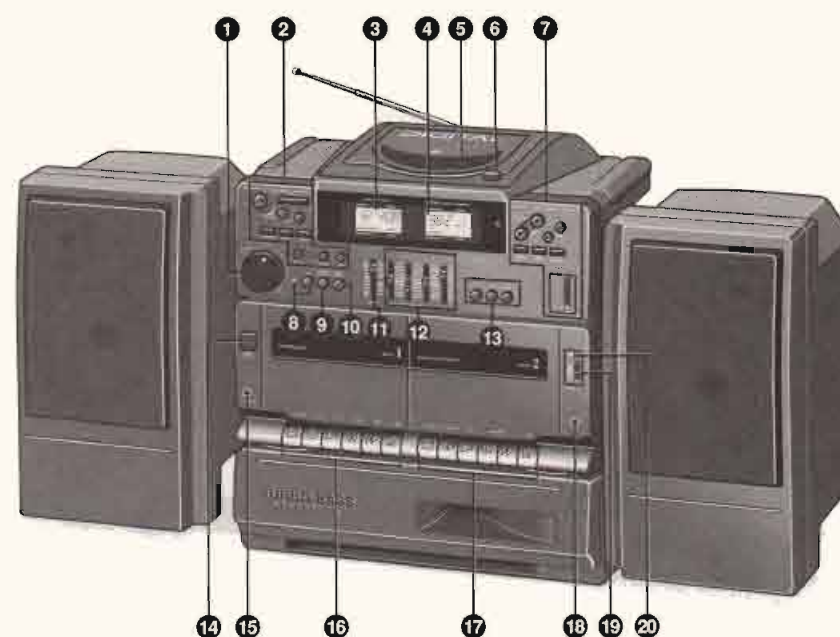
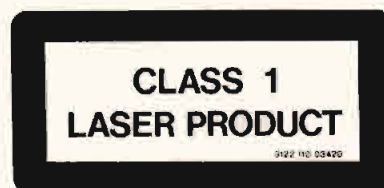
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(SF) Varo!

Avattaessa ja suojalukitus ohitettaessa olet alttiina näkymättömälle lasersäteilylle. Älä katso säteeseen.

(S) Warning!

Osynlig laserstråling när denna del är öppnad och spärren är urkopplad. Betrakta ej strålen.



1	Volume control	3600		Tape selector	1580B
2	CD control			Tuner selector	1580C
3	CD display	1401	14	Power switch	1302
4	Tuner/Clock display	1402	15	Headphone	1303
5	CD player		16	Tape control A	
6	CD eject		17	Tape control B	
7	Tuner control		18	Mic	1585
8	TBGB indicator/selector	6582/1583	19	Auto reverse mode	
9	HS dubbing selector	1581	20	Auto reverse indicator	6604,6605
10	Ferro/Chrome selector	1582	22	Socket aerial	1586
11	Balance	3580A	23	CD output	1304,1305
12	Graphic equalizer	3580B,3580C	24	Speaker socket	1306
		3580D,3580E	25	AC mains socket	1301
13	CD selector	1580A	26	Not applicable	

SPECIFICATIONS

GENERAL

Mains voltage	: 120V - 220V - 240V
Mains selection/setting	: Serviceable Set at 220V for -/00/02 Set at 240V for -/05
Mains frequency	: 50Hz - 60Hz
Battery	: 12V (R20 x 8)
Memory backup battery	: 6V (R6 x 4)
Power consumption	: 60W max.
Dimension centre unit	: 330 x 375 x 210mm

TUNER : FM SECTION

Tuning range	: 87.5MHz - 108MHz
IF frequency	: 10.7MHz
Aerial input	: Telescopic antenna for /02 75Ω coaxial socket
Sensitivity at 26dB S/N	: <6μV
Selectivity at 600kHz bandwidth	: >20dB
IF rejection	: >50dB
Image rejection	: >20dB

TUNER : AM SECTION

Tuning range	SW : 5.9MHz - 18.05MHz MW : 522kHz - 1611kHz LW : 148kHz - 284kHz
IF frequency	: 450kHz
Sensitivity at 26dB S/N	SW : <400μV MW : <3.0mV/M LW : <6.0mV/M
Selectivity at 18kHz bandwidth	SW : >16dB MW : >16dB LW : >20dB
IF rejection	: >30dB
Image rejection	SW : >6dB MW : >28dB LW : >30dB

AMPLIFIER

Output power at 10% distortion	L/R : 2 x 4.7W -1dB (Mains) 2 x 3.5W -1dB (Battery)
	Turbo bass : 8W -1dB
Speaker impedance	: 2 x 4Ω with piezzo 1 X 8Ω Turbo bass
Frequency response within -3dB	: 250Hz - 8kHz
Equalizer control	: -6dB to +6dB
Headphone output	: 13mV at 32Ω
Output sensitivity	CD : 800mV at 4.7kΩ
Input sensitivity	Mic : 800mV at 10kΩ

CASSETTE RECORDER

Number of track	: 2 x 2 stereo
Tape speed	: 4.76 cm/sec ± 2% 2 x 4.76 cm/sec
Wow and flutter	: 0.35%
Fast-wind time C60	: 130 sec
Bias system	FM/Dubbing : 57kHz ± 15kHz AM : DC bias
Recording playback frequency response within -8dB	250Hz - 6.3kHz (FM/NS Dubbing) 250Hz - 5kHz (HS Dubbing) 250Hz - 2kHz (AM)
Signal to noise ratio	FM Rec : 40dB AM Rec : 22dB Dubbing : 37dB

COMPACT DISC

Frequency response	: 20Hz - 20kHz +2dB/-4dB
Signal/His ratio	: 80dB
Distortion at 1kHz	: 0.5%
Channel difference at 1kHz	: 2dB
Channel crosstalk at 1kHz	: 50dB
De-emphasis	: 0 or 15/50 μs (Switched by subcode on the disc)



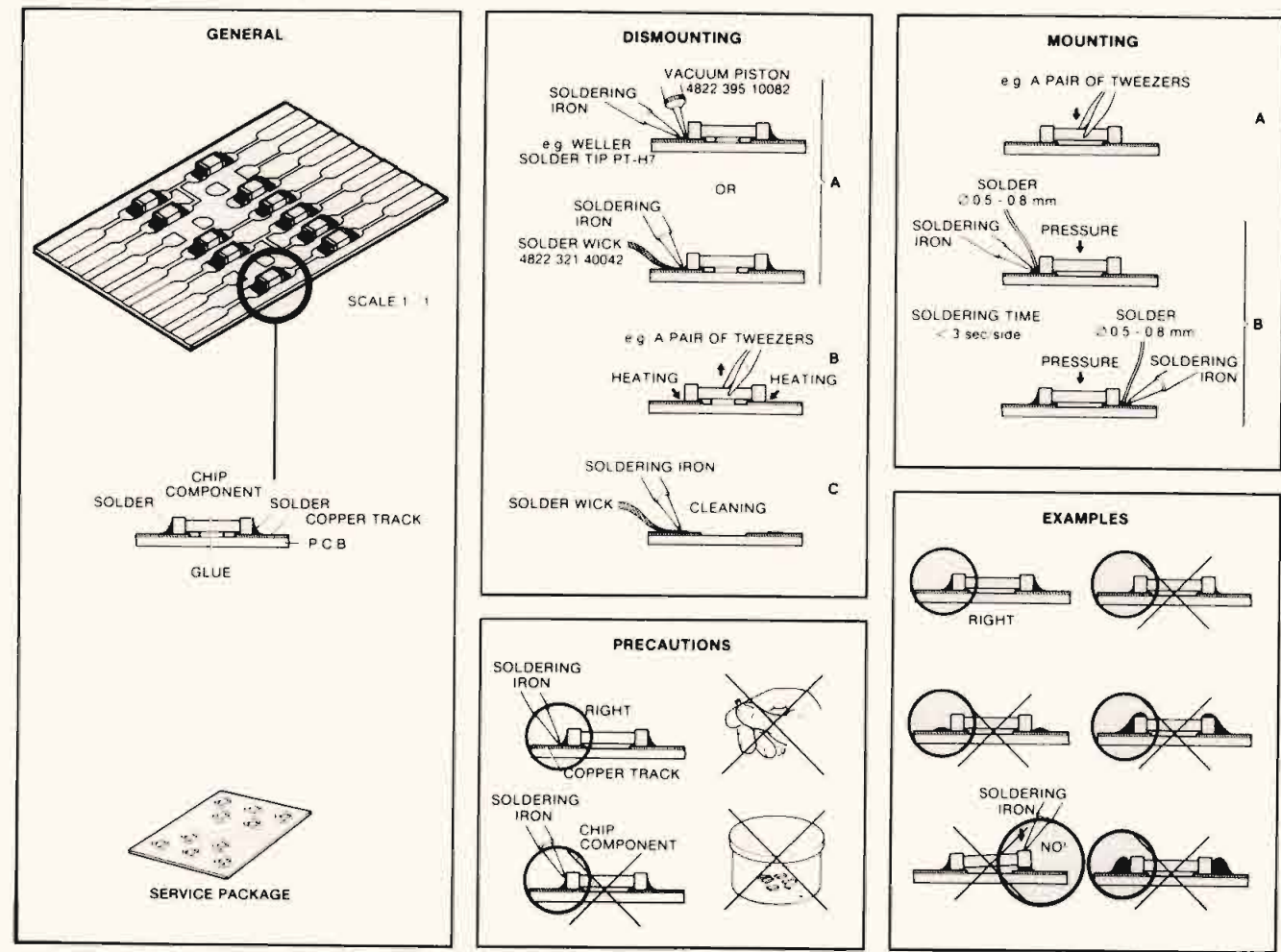
"Pour votre sécurité, ces documents doivent être utilisés par des spécialistes agréés, seuls habilités à réparer votre appareil en panne".

Subject to modification
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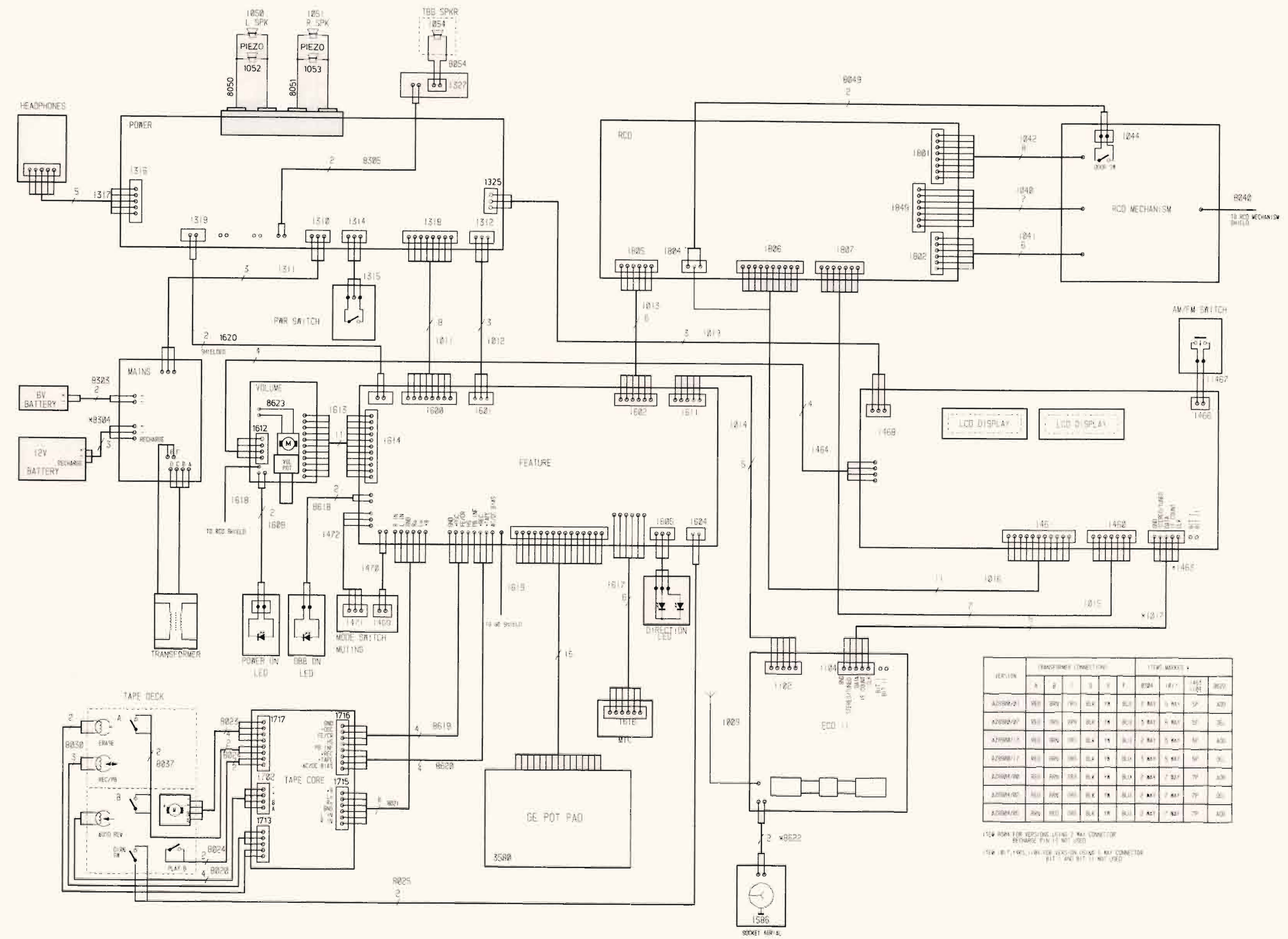
HANDLING CHIP COMPONENTS



27 012C12

	Carbon film 0.2 W CR16 70°C 5%		Plate ceramic Tuning < 120 pF Others 2% -20/+80%	a = 2.5 V b = 4 V c = 6.3 V d = 10 V e = 16 V f = 25 V g = 40 V h = 63 V i = 100 V j = 125 V k = 150 V l = 160 V m = 200 V n = 250 V o = 300 V p = 350 V q = 400 V r = 500 V s = 630 V t = 1000 V A = 1.6 V B = 6 V C = 12 V D = 15 V E = 20 V F = 35 V G = 50 V H = 75 V I = 80 V
	Carbon film 0.33 W CR25 70°C 5%		Tubular ceramic	
	Carbon film 0.5 W CR37 70°C 5%		Polystyrene film / foil 1%	
	Standard film 0.5 W SFR16T 70°C 5%		Polyester Film / foil 10%	
	Standard film 0.4 W SFR25 70°C 5%		Mylar 10%	
	Metal film 0.6 W MRS25 70°C 5%		Electrolytic	
	Chip component			

26338



SERVICE TEST PROGRAMME

Following can be tested with **testprogramme 1**:

- * Displays (CD + Tuner)
- * Sledge motor
- * Focus servo
- * Track servo

Operating sequence	Display shows	Remarks	In case of problems check
Insert any disc in CD-compartment and shut CD-door. To start testprogramme 1 set mode switch to "radio" or "tape" first. Hold switches "display" and "clear" depressed while setting mode switch to "CD" → now step 1 of the test programme is reached.		During step 1 – 3 "mute" is active.	connection Display
Press "play" to get to step 2 Press "next" Press "previous"		From step 2 onwards tuner display is switched off. Sledge will be moved outside as long as "next" will be hold depressed (display shows fig.2b) and moved inside as long as "previous" will be hold depressed (display shows fig.2c).	Sledge motor and driver circuit for sledge motor
Press "play" to get to step 3		Laser is now switched on and objective will be focussed (while focussing display shows fig.3a). As soon as focus is o.k. display shows fig.3b and disc motor is switched on. Sledge servo and tracking servo are switched off → "tracking offset" can be adjusted.	Focus servo circuit
Press "play" to get to step 4 Press "next" Press "previous"		Track servo loop is active → normal "play" mode. "Mute" will be switched off after pressing "next" or "previous". By pressing "next" or "previous" track servo will jump in steps of either 16 tracks forward or backward.	
Press "stop" to get back in normal CD-mode		By pressing "stop" Service Testprogramme can be interrupted during each step.	

With testprogramme 2 **FREQUENCY of CLOCK OSCILLATOR** can be tested respectively adjusted.

Attention: Disc door (door switch) must be open during testprogramme 2 to avoid overloading of the μ P.

Operating sequence	Display shows	Remarks
To start testprogramme 2 set mode switch to "radio" or "tape" first. Hold switches "clear", "store" and "display" depressed while setting mode switch to "CD". Now step 1 has been reached. Release switches "clear", "store" and "display". Press "play".		CD display shows fig.5 as long as "clear", "store" and "display" will be hold depressed. Tuner display shows time. After releasing "clear", "store" and "display" display shows fig.6 Display will shows Fig 7
Press "play" again to get to step 2 .		Both displays are switched off. Frequency of clock oscillator can now be checked or adjusted: * measure on \triangleleft (pin 36 of μ P) * adjust frequency to 32 Hz \pm 10 ppm (or period of 31,25 ms \pm 10 ppm) with 2706
Press "play" to get to step 1 of testprogramme 1 or press "stop" to get in normal CD mode.		By pressing "stop" Service Test Programme can be interrupted during each step.

Loading SERVICE FREQUENCIES for TUNER mode

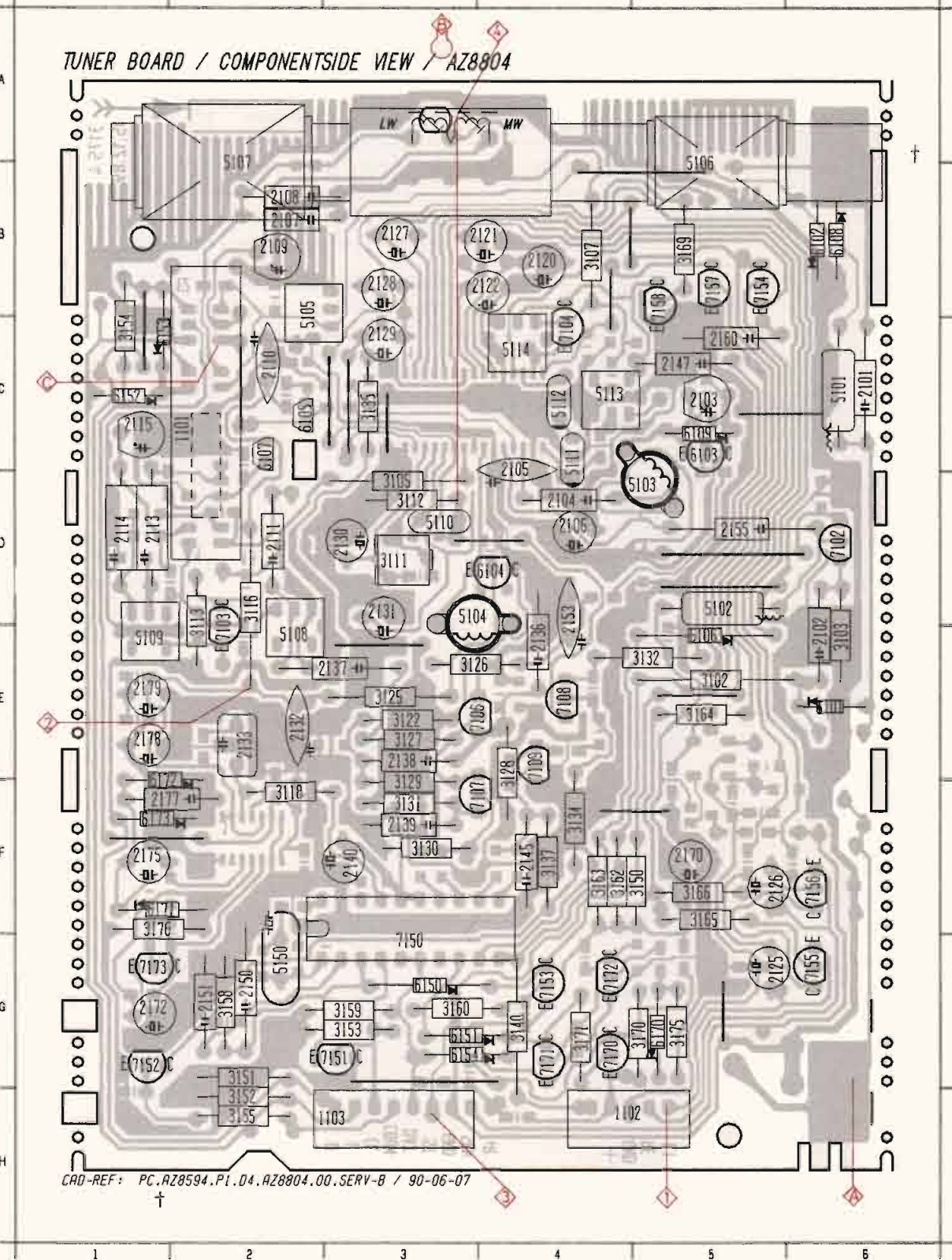
Reset μ P by disconnecting all supplies. Wait about 15 seconds to enable discharging of all elcos. Then give supply to the set again.

Following frequencies have now been loaded in the EEROM of the μ P:

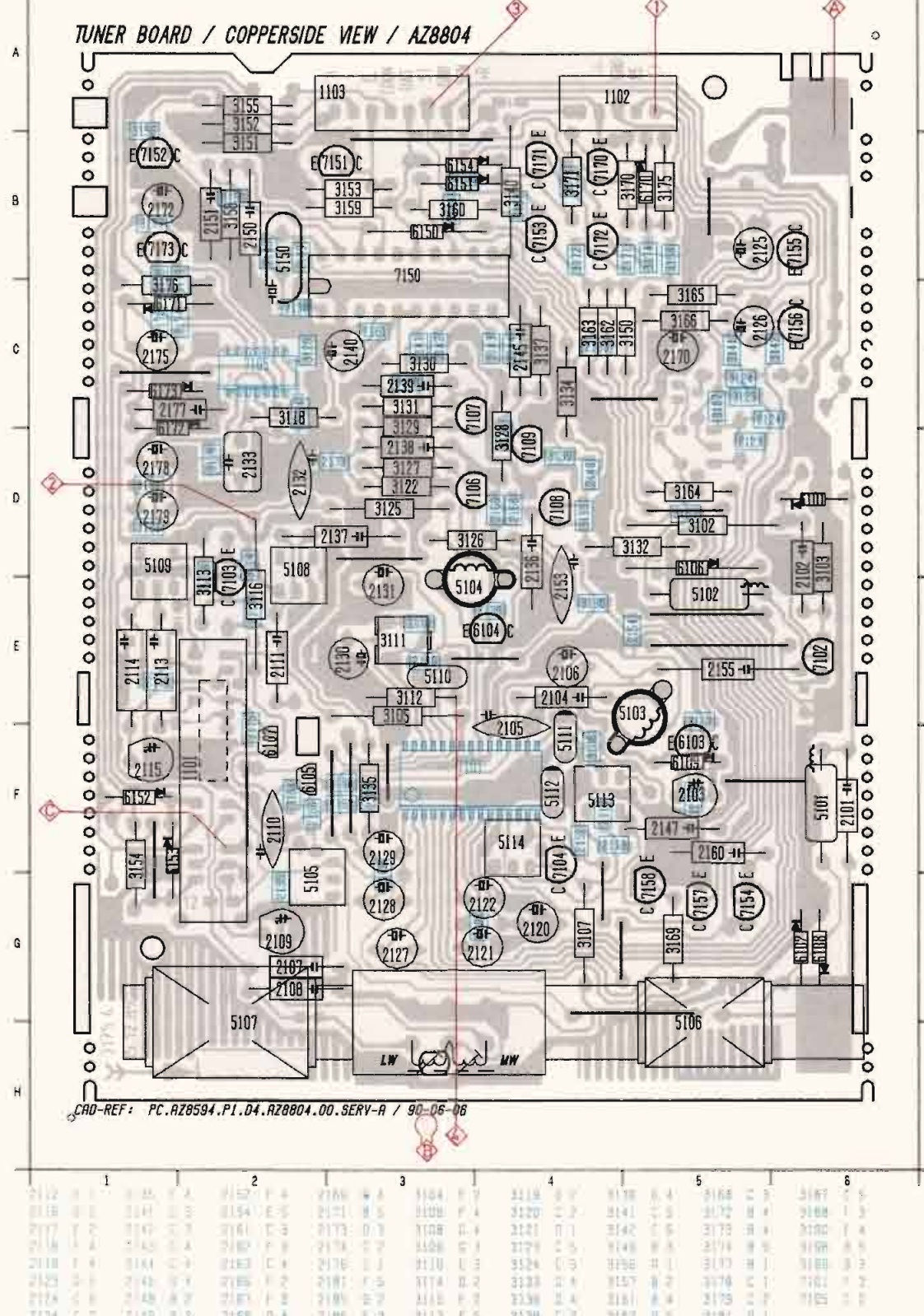
Band	P1	P2	P3	P4	P5	P6	Unit
FM	87,5	108	93,7	91,8	98	104,9	MHz
MW	522	1611	549	1494	567	558	kHz
LW	148	284	198	252	153	261	kHz
SW	5,90	18,05	6,20	17,00	9,55	5,95	MHz

Band	P1	P2	P3	P4	P5	P6	Unit
FM	87,5	108	93,7	91,8	98	104,9	MHz
MW (9KHz grid)	522	1611	549	1494	567	558	kHz
MW (10KHz grid)	520	1710	550	1500	570	1610	kHz

1101	C 2	2115	C 1	2139	F 3	3103	E 6	3132	E 5	3164	E 5	5109	E 1	6150	G 3	7150	D 3
1102	H 4	2120	B 4	2140	F 3	3105	D 3	3134	F 4	3165	F 5	5110	D 3	6151	G 3	7151	D 3
1103	H 3	2121	B 4	2145	F 4	3107	B 4	3135	C 3	3166	F 5	5111	C 4	6152	C 1	7152	D 1
2101	C 6	2122	B 4	2147	C 5	3111	D 3	3137	F 4	3169	B 5	5112	C 4	6153	C 1	7153	G 4
2102	E 6	2125	B 5	2150	G 2	3112	B 3	3140	G 4	3170	G 5	5113	C 4	6154	G 3	7154	B 5
2103	C 5	2126	F 5	2151	G 2	3113	D 2	3150	F 5	3171	G 4	5114	C 4	6170	G 5	7155	G 6
2104	D 4	2127	B 3	2153	D 4	3116	D 2	3151	G 2	3175	G 5	5150	G 2	6171	F 1	7156	F 6
2105	C 4	2128	B 3	2155	D 5	3118	F 2	3152	H 2	3176	F 1	6101	E 6	6172	E 1	7157	B 5
2106	D 4	2129	B 3	2160	C 5	3122	E 3	3153	G 3	5101	C 6	6102	B 6	6173	F 1	7158	B 5
2107	B 2	2130	D 3	2170	F 5	3125	E 3	3154	C 1	5102	D 5	6103	C 5	7102	D 6	7170	D 4
2108	B 2	2131	D 3	2172	G 1	3126	E 3	3155	H 2	5103	D 5	6104	D 4	7103	D 2	7171	G 4
2109	B 2	2132	E 2	2175	F 1	3127	E 3	3158	G 2	5104	D 3	6105	C 2	7104	C 4	7172	D 4
2110	C 2	2133	E 2	2177	F 1	3128	E 4	3159	G 3	5105	H 2	6106	E 5	7105	E 3	7173	D 1
2111	D 2	2136	E 4	2178	E 1	3129	F 3	3160	D 3	5106	H 5	6107	C 2	7107	F 3		
2113	D 1	2137	F 3	2179	E 1	3130	F 3	3162	F 4	5107	H 2	6108	B 6	7108	E 4		
2114	D 1	2138	E 3	3102	E 5	3131	F 3	3163	F 4	5108	E 2	6109	C 5	7109	E 4		



1101	F 2	2115	F 1	2139	C 3	3103	D 6	3132	D 5	3164	D 5	5109	D 1	6150	B 3	7150	B 3
1102	H 4	2120	G 4	2140	C 3	3105	E 3	3134	C 4	3165	C 5	5110	E 3	6151	B 3	7151	B 3
1103	H 3	2121	G 4	2145	C 4	3107	D 4	3135	F 3	3166	C 5	5111	F 4	6152	F 1	7152	B 1
2101	F 6	2122	G 4	2147	F 5	3111	E 3	3137	C 4	3169	D 5	5112	F 4	6153	F 1	7153	B 4
2102	D 6	2125	B 5	2150	B 2	3112	E 3	3140	B 4	3170	B 5	5113	F 4	6154	B 3	7154	G 5
2103	F 5	2126	C 5	2151	G 2	3113	E 2	3150	C 5	3171	B 4	5114	F 4	6170	B 5	7155	B 5
2104	E 4	2127	G 3	2153	E 4	3116	E 2	3151	H 2	3175	B 5	5150	H 2	6171	C 1	7156	C 6
2105	F 4	2128	F 3	2155	E 5	3118	C 2	3152	H 2	3176	C 1	6101	E 6	6172	C 1	7157	C 5
2106	E 4	2129	F 3	2160	F 5	3122	D 3	3153	B 3	5101	F 6	6102	G 6	6173	C 1	7158	G 5
2107	G 2	2130	E 3	2170	C 5	3125	D 3	3154	F 1	5102	E 5	6103	F 5	7102	E 6	7170	B 4
2108	O 2	2131	E 3	2172	B 1	3126	D 3	3155	H 2	5103	E 5	6104	F 4	7103	D 2	7171	B 4
2109	F 2	2132	O 2	2175	C 1	3127	C 1	3158	H 2	5104	E 3	6105	F 2	7104	F 4	7172	B 4
2110	F 2	2133	O 2	2177	C 1	3128	D 4	3159	B 3	5105	O 2	6106	O 5	7105	D 3	7173	B 1
2111	E 2	2136	D 4	2178	D 1	3129	C 3	3160	B 3	5106	O 5	6107	F 2	7107	C 3		
2113	E 1	2137	D 3	2179	D 1	3130	C 3	3162	C 4	5107	O 2	6108	G 6	7108	D 4		
2114	E 1	2138	D 3	3102	D 5	3131	C 3	3163	C 4	5108	O 2	6109	F 5	7109	D 4		



SK...	FREQUENCY	I/P	DISPLAY	ADJUST	O/P	SCOPE/METER
Varicap alignment						
FM 87.5-108MHz			108MHz 87.5MHz	5104 check	2	9.0V ± 0.1V 2.1V ± 0.3V
SW 5.9-18.05MHz			18.05MHz 5.9MHz	5108 check		9.0V ± 0.1V 2.1V ± 0.3V
LW 148-284kHz			284kHz 148kHz	5109 check		9.0V ± 0.1V 2.1V ± 0.3V
MW 522-1611kHz			1611kHz 522kHz	2115 check		8.3V ± 0.1V 2.1V ± 0.3V
IF alignment						
FM	108MHz Δf=500kHz (50Hz)	A	108MHz	check	4	Symm + Linear
MW	549kHz \$ Δf=10kHz (50Hz)	C	549kHz	5114 5113	1	Symmetrical
RF alignment						
FM	108MHz # 87.5MHz #	A	108MHz 87.5MHz	2103 5103	1	max.
SW	6.2MHz *		6.2MHz	5105		
MW	549kHz * 1494kHz *	B	549kHz 1494kHz	5106 2109		
LW	160kHz *		160kHz	5107		
Stereo decoder						
FM	98MHz carrier	A	98MHz	3111	3	76 ± 0.3KHz

\$ Via 100nF
* Mod 1kHz 30% AM
Mod 1kHz Δf = 22.5kHz

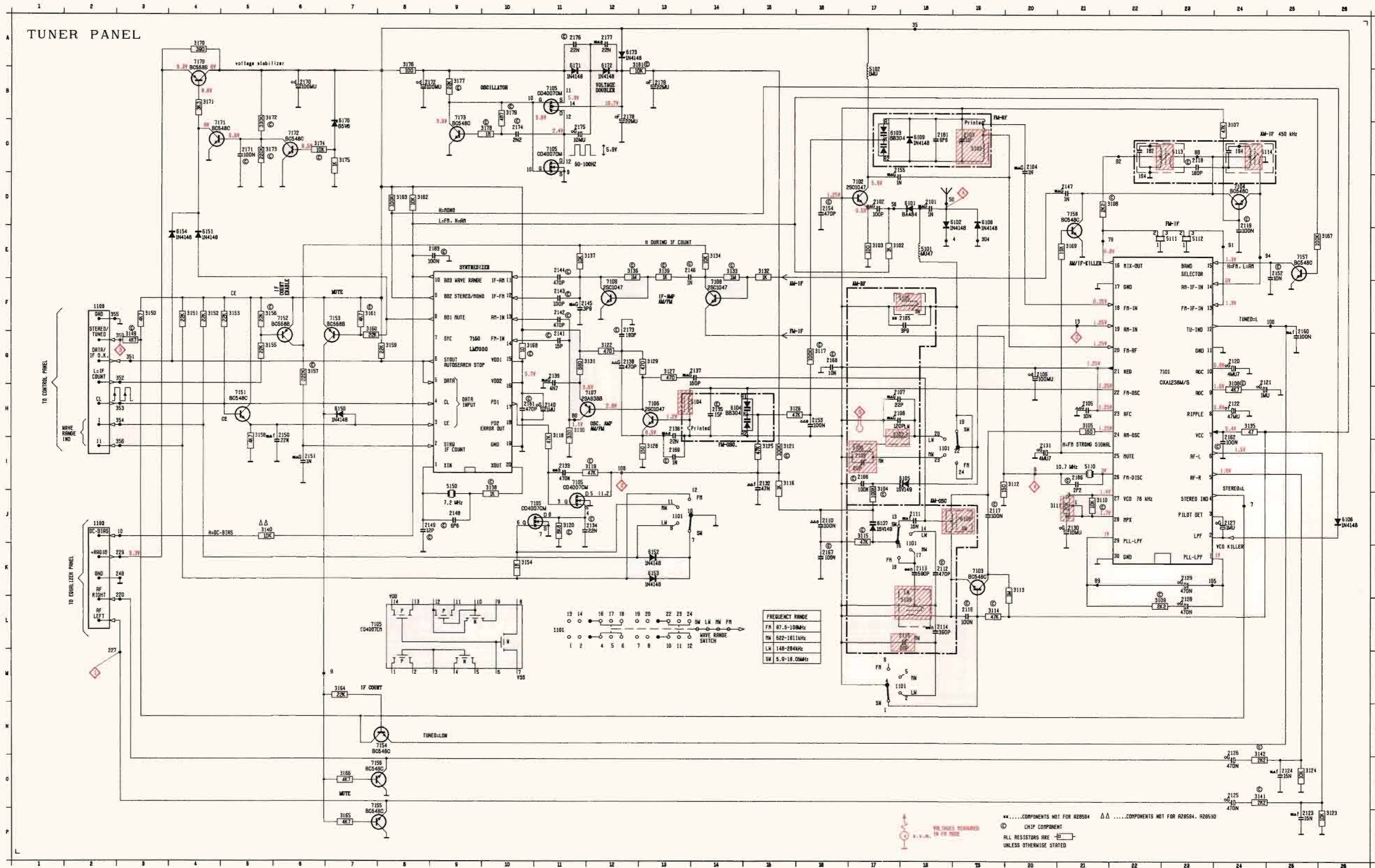
Repeat

- | | |
|------------|------------|
| 7101 | 7105 |
| 1 : 1.0V | 1 : - |
| 2 : - | 2 : - |
| 3 : - | 3 : - |
| 4 : - | 4 : 0V |
| 5 : 1.5V | 5 : - |
| 6 : 1.5V | 6 : 0V |
| 7 : 5.4V | 7 : 0V |
| 8 : 3.6V | 8 : - |
| 9 : 1.6V | 9 : 0V |
| 10 : 0.8V | 10 : 3.6V |
| 11 : 0V | 11 : 5.9V |
| 12 : - | 12 : 2.4V |
| 13 : 1.3V | 13 : - |
| 14 : 0V | 14 : 10.7V |
| 15 : 1.3V | |
| 16 : 0.8V | |
| 17 : 0V | |
| 18 : 0.35V | |
| 19 : 1.25V | |
| 20 : 1.25V | |
| 21 : 1.25V | |
| 22 : 1.25V | |
| 23 : 1.25V | |
| 24 : 1.25V | |
| 25 : - | |
| 26 : 3V | |
| 27 : 1.4V | |
| 28 : 1.7V | |
| 29 : 1.0V | |
| 30 : 0V | |

- | | |
|-----------|----------|
| 7102 | 7106 |
| e : 0.5V | e : 0.5V |
| b : 1.25V | b : 1.2V |
| c : 5.9V | c : 2.9V |

- | | |
|----------|----------|
| 7107 | 7170 |
| e : 3.6V | e : 9.3V |
| b : 2.9V | b : 8.6V |
| c : 1.1V | c : 6.0V |

- | | |
|----------|----------|
| 7171 | 7172 |
| e : 0V | e : 0V |
| b : 0.6V | b : 0.5V |
| c : 8.0V | c : 0.6V |



- | | | | |
|------|-----|------|-----|
| 1101 | J13 | 3158 | F 5 |
| 1101 | J18 | 3157 | G 6 |
| 1101 | J18 | 3158 | H 5 |
| 1101 | J18 | 3159 | G 8 |
| 1102 | J 2 | 3160 | F 7 |
| 1103 | F 2 | 3161 | F 7 |
| 2101 | O18 | 3162 | D 8 |
| 2102 | D17 | 3163 | D 8 |
| 2103 | C19 | 3164 | H 7 |
| 2104 | C20 | 3165 | P 7 |
| 2105 | H21 | 3166 | D 7 |
| 2106 | O20 | 3167 | E25 |
| 2107 | H17 | 3168 | G10 |
| 2108 | H17 | 3169 | E21 |
| 2109 | I17 | 3170 | A 4 |
| 2110 | J16 | 3171 | B 4 |
| 2111 | J18 | 3172 | B 5 |
| 2112 | K18 | 3173 | C 5 |
| 2113 | K18 | 3174 | C 8 |
| 2114 | L18 | 3175 | C 8 |
| 2115 | L18 | 3176 | A 7 |
| 2116 | L19 | 3177 | B 9 |
| 2117 | J19 | 3178 | C10 |
| 2118 | C23 | 3179 | B10 |
| 2119 | O24 | 3181 | R12 |
| 2120 | O24 | 3181 | E18 |
| 2121 | O24 | 3182 | B17 |
| 2122 | H24 | 3183 | C18 |
| 2123 | P25 | 3184 | H13 |
| 2124 | O25 | 3185 | F18 |
| 2125 | O24 | 3186 | J18 |
| 2126 | H24 | 3187 | H17 |
| 2127 | J24 | 3188 | J19 |
| 2128 | L23 | 3189 | L18 |
| 2129 | K23 | 3190 | L21 |
| 2130 | J21 | 3191 | E22 |
| 2131 | J20 | 3192 | E23 |
| 2132 | I15 | 3193 | C23 |
| 2133 | I11 | 3194 | C25 |
| 2134 | J11 | 3195 | I 9 |
| 2135 | H14 | 3196 | O18 |
| 2136 | H13 | 3197 | O18 |
| 2137 | G14 | 3198 | C17 |
| 2138 | O12 | 3199 | H15 |
| 2139 | G11 | 3200 | L18 |
| 2140 | H11 | 3201 | J28 |
| 2141 | O11 | 3202 | J17 |
| 2142 | F11 | 3203 | O18 |
| 2143 | F11 | 3204 | C18 |
| 2144 | E11 | 3205 | H 7 |
| 2145 | F11 | 3206 | E 4 |
| 2146 | E13 | 3207 | K13 |
| 2147 | O21 | 3208 | K13 |
| 2148 | J 9 | 3209 | E 4 |
| 2149 | J 9 | 3210 | C 7 |
| 2150 | H 8 | 3211 | R11 |
| 2151 | I 6 | 3212 | R12 |
| 2152 | E25 | 3213 | R12 |
| 2153 | H16 | 3214 | O22 |
| 2154 | B16 | 3215 | O17 |
| 2155 | C17 | 3216 | K19 |
| 2156 | F25 | 3217 | O24 |
| 2157 | H10 | 3218 | J11 |
| 2158 | H24 | 3219 | L15 |
| 2159 | F 9 | 3220 | C11 |
| 2160 | F25 | 3221 | O24 |
| 2161 | H10 | 3222 | J11 |
| 2162 | H24 | 3223 | L15 |
| 2163 | F 9 | 3224 | C11 |
| 2164 | F25 | 3225 | O24 |
| 2165 | I17 | 3226 | B11 |
| 2166 | K16 | 3227 | H13 |
| 2167 | K16 | 3228 | H13 |
| 2168 | O16 | 3229 | H12 |
| 2169 | I13 | 3230 | F14 |
| 2170 | B 6 | 3231 | F12 |
| 2171 | C 5 | 3232 | O 9 |
| 2172 | B 8 | 3233 | F 5 |
| 2173 | F12 | 3234 | F 5 |
| 2174 | C10 | 3235 | F 7 |
| 2175 | C11 | 3236 | N 8 |
| 2176 | R11 | 3237 | O 7 |
| 2177 | R12 | 3238 | O 7 |
| 2178 | F12 | 3239 | F 5 |
| 2179 | O13 | 3240 | D21 |
| 2180 | C18 | 3241 | A 4 |
| 2181 | C18 | 3242 | A 4 |
| 2182 | F18 | 3243 | C 4 |
| 2183 | J21 | 3244 | C 6 |
| 2184 | E17 | 3245 | B 9 |
| 3103 | E17 | | |
| 3104 | I17 | | |
| 3105 | H21 | | |
| 3106 | O21 | | |
| 3107 | C24 | | |
| 3108 | O24 | | |
| 3109 | L22 | | |
| 3110 | J21 | | |
| 3111 | J21 | | |
| 3112 | I19 | | |
| 3113 | K20 | | |
| 3114 | L19 | | |
| 3115 | J17 | | |
| 3116 | I15 | | |
| 3117 | O16 | | |
| 3118 | H11 | | |
| 3119 | H12 | | |
| 3120 | J11 | | |
| 3121 | I15 | | |
| 3122 | O12 | | |
| 3123 | P26 | | |
| 3124 | O25 | | |
| 3125 | I15 | | |
| 3126 | H15 | | |
| 3127 | O13 | | |
| 3128 | I13 | | |
| 3129 | O13 | | |
| 3130 | H11 | | |
| 3131 | O11 | | |
| 3132 | E15 | | |
| 3133 | E14 | | |
| 3134 | E14 | | |
| 3135 | H24 | | |
| 3136 | E12 | | |
| 3137 | E11 | | |
| 3138 | I10 | | |
| 3139 | E13 | | |
| 3140 | J 5 | | |
| 3141 | O24 | | |
| 3142 | H24 | | |
| 3143 | D 3 | | |
| 3144 | D 3 | | |
| 3145 | F 4 | | |
| 3146 | F 4 | | |
| 3147 | F 5 | | |
| 3148 | K10 | | |
| 3149 | O 5 | | |

7312 7301 7310

e : 4.7V e : 5.3V e : 11.9V
 b : 4.0V b : 5.8V b : 11.3V
 c : 1.2V c : 6.5V c : 9.3V

7311 7315 7316

e : 0V e : 8.5V e : 11.7V
 b : 0.6V b : 9.1V b : 11.3V
 c : 11.3V c : 11.3V c : 8.5V

7331 7333 7334

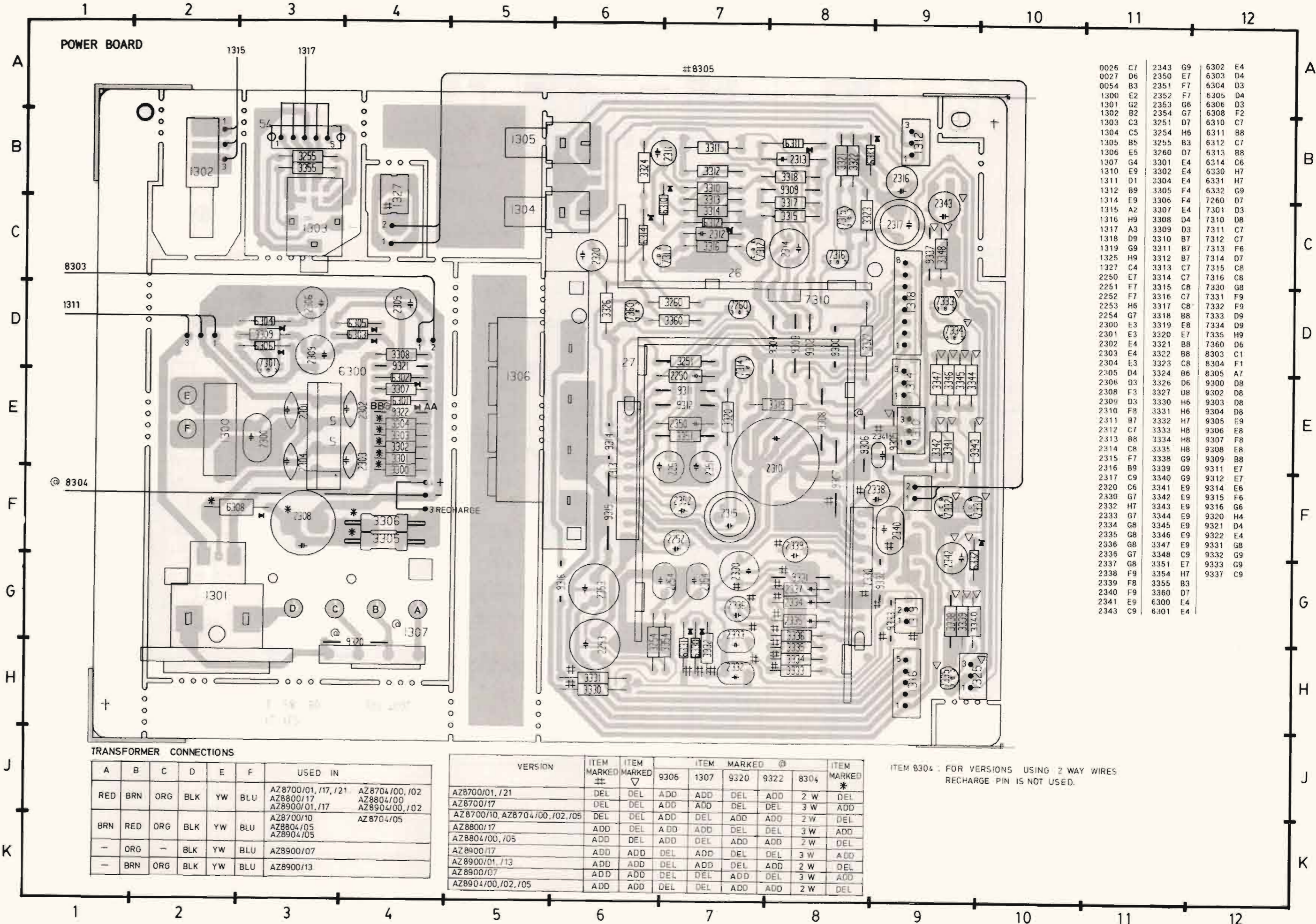
e : 12V e : 0.7V e : 0V
 b : 11.3V b : 1.4V b : 0.7V
 c : 11.9V c : 0.7V c : 0.1V

7335 7332

e : 5.6V e : 12V
 b : 6.2V b : 11.3V
 c : 11.9V c : 11.9V

7313/7330

1 : 1.3V
 2 : 0V
 3 : 11.8V
 4 : 0V
 5 : 0V
 6 : 1.3V
 7 : 6.1V
 8 : 11V
 9 : 0V
 10 : 11.9V
 11 : 11V
 12 : 6.1V



0026	C7	2343	G9	6302	E4
0027	D6	2350	E7	6303	D4
0054	B3	2351	F7	6304	D3
1300	E2	2352	F7	6305	D4
1301	G2	2353	G6	6306	D3
1302	B2	2354	G7	6308	F2
1303	C3	3251	D7	6310	C7
1304	C5	3254	H6	6311	B8
1305	B5	3255	B3	6312	C7
1306	E5	3260	D7	6313	B8
1307	G4	3301	E4	6314	C6
1310	E9	3302	E4	6330	H7
1311	D1	3304	E4	6331	H7
1312	B9	3305	F4	6332	G9
1314	E9	3306	F4	7260	D7
1315	A2	3307	E4	7301	D3
1316	H9	3308	D4	7310	D8
1317	A3	3309	D3	7311	C7
1318	D9	3310	B7	7312	C7
1319	G9	3311	B7	7313	F6
1325	H9	3312	B7	7314	D7
1327	C4	3313	C7	7315	C8
2250	E7	3314	C7	7316	C8
2251	F7	3315	C8	7330	G8
2252	F7	3316	C7	7331	F9
2253	H6	3317	C8	7332	F9
2254	G7	3318	B8	7333	D9
2300	E3	3319	E8	7334	D9
2301	E3	3320	E7	7335	H9
2302	E4	3321	B8	7360	D6
2303	E4	3322	B8	8303	C1
2304	E3	3323	C8	8304	F1
2305	D4	3324	B6	8305	A7
2306	D3	3326	D6	9300	D8
2308	F3	3327	D8	9302	D8
2309	D3	3330	H6	9303	D8
2310	F9	3331	H6	9304	D8
2311	B7	3332	H7	9305	E9
2312	C7	3333	H8	9306	E8
2313	B8	3334	H8	9307	F8
2314	C8	3335	H8	9308	E8
2315	F7	3338	G9	9309	B8
2316	B9	3339	G9	9311	E7
2317	C9	3340	G9	9312	E7
2320	C6	3341	E9	9314	E6
2332	H7	3343	E9	9316	G6
2333	G7	3344	E9	9320	H4
2334	G8	3345	E9	9321	D4
2335	G8	3346	E9	9322	E4
2336	G8	3347	E9	9331	G8
2336	G7	3348	C9	9332	G9
2337	F8	3351	E7	9333	G9
2338	F9	3354	H7	9337	C9
2339	F8	3355	B3		
2340	F9	3360	D7		
2341	E9	6300	E4		
2343	C9	6301	E4		

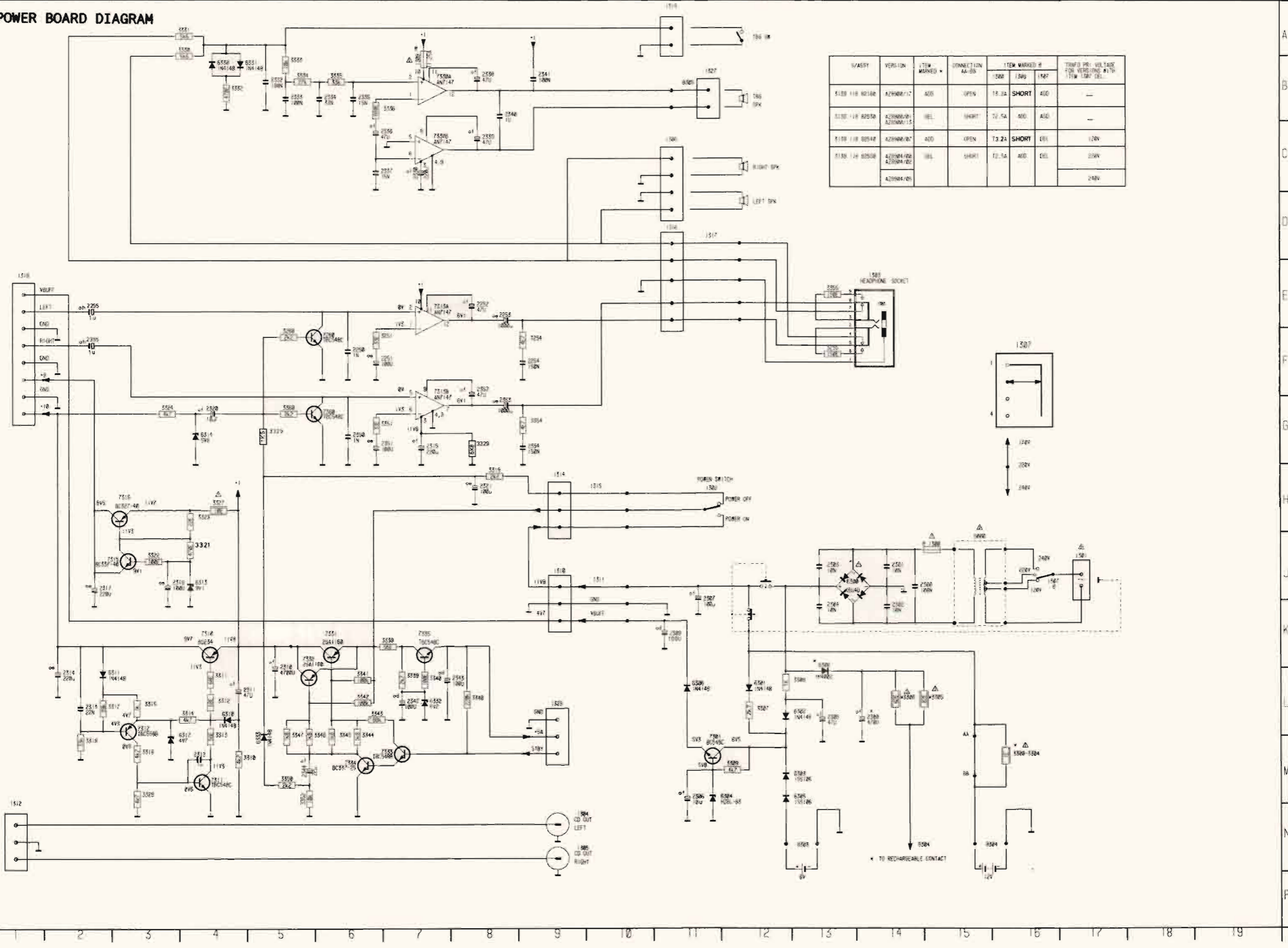
TRANSFORMER CONNECTIONS

A	B	C	D	E	F	USED IN
RED	BRN	ORG	BLK	YW	BLU	AZ8700/01, /17, /21 AZ8800/17 AZ8900/01, /17
						AZ8704/00, /02 AZ8804/00 AZ8904/00, /02
BRN	RED	ORG	BLK	YW	BLU	AZ8700/10 AZ8804/05 AZ8904/05
-	ORG	-	BLK	YW	BLU	AZ8900/07
-	BRN	ORG	BLK	YW	BLU	AZ8900/13

VERSION	ITEM MARKED #	ITEM MARKED ▽	ITEM MARKED @					ITEM MARKED *
			9306	1307	9320	9322	8304	
AZ8700/01, /21	DEL	DEL	ADD	ADD	DEL	ADD	2 W	DEL
AZ8700/17	DEL	DEL	ADD	ADD	DEL	DEL	3 W	ADD
AZ8700/10, AZ8704/00, /02, /05	DEL	DEL	ADD	DEL	ADD	ADD	2 W	DEL
AZ8800/17	ADD	DEL	ADD	ADD	DEL	DEL	3 W	ADD
AZ8804/00, /05	ADD	DEL	ADD	DEL	ADD	ADD	2 W	DEL
AZ8900/17	ADD	ADD	DEL	ADD	DEL	DEL	3 W	ADD
AZ8900/01, /13	ADD	ADD	DEL	ADD	DEL	ADD	2 W	DEL
AZ8900/07	ADD	ADD	DEL	DEL	ADD	DEL	3 W	ADD
AZ8904/00, /02, /05	ADD	ADD	DEL	DEL	ADD	ADD	2 W	DEL

ITEM 8304 : FOR VERSIONS USING 2 WAY WIRES RECHARGE PIN IS NOT USED.

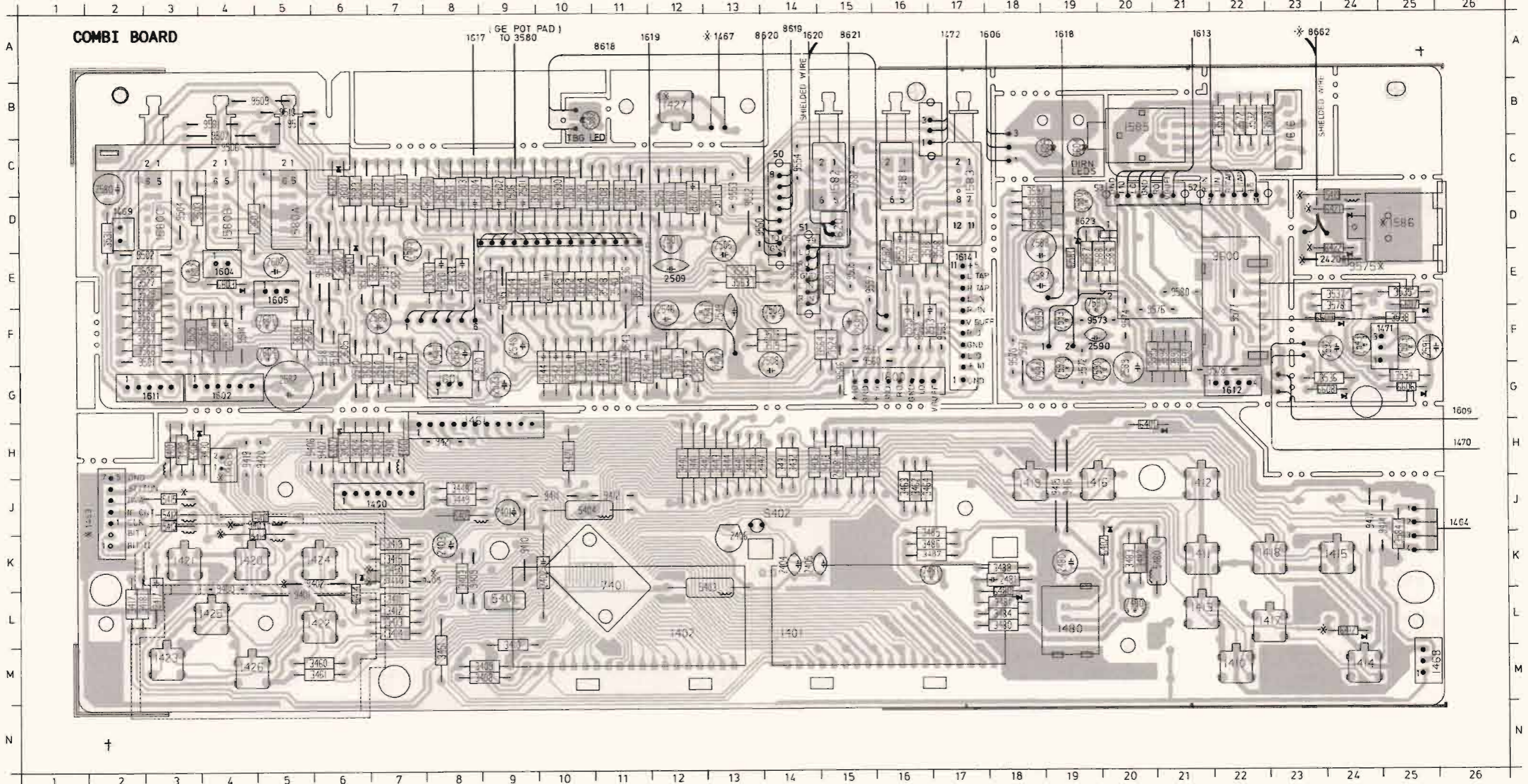
POWER BOARD DIAGRAM



S/ASSY	VERSION	ITEM MARKED *	CONNECTION AA-BB	ITEM MARKED #			TRANS PRV. VOLTAGE FOR VERSIONS #1-7# ITEM 1507 DEL.
				1506	1509	1507	
5128 1/8 80148	A29488/17	ADD	OPEN	T3.2A	SHORT	ADD	-
5128 1/8 80258	A29488/01 A29488/15	DEL	SHORT	T3.2A	ADD	ADD	-
5128 1/8 80548	A29488/07	ADD	OPEN	T3.2A	SHORT	DEL	120V
5128 1/8 80508	A29488/08 A29488/05	DEL	SHORT	T2.5A	ADD	DEL	200V

- 1300 J15
- 1301 J17
- 1302 H11
- 1303 E14
- 1304 N9
- 1305 M9
- 1306 C11
- 1307 J16
- 1310 J9
- 1311 J10
- 1312 N1
- 1314 H9
- 1315 H10
- 1317 D11
- 1318 E1
- 1319 A11
- 1327 B11
- 2250 F5
- 2251 F6
- 2252 F3
- 2253 E9
- 2300 J14
- 2301 J14
- 2303 K14
- 2304 K13
- 2305 L13
- 2306 M11
- 2306 M11
- 2307 J11
- 2308 L14
- 2309 K11
- 2310 K5
- 2311 L4
- 2313 K2
- 2314 K2
- 2315 H7
- 2316 J2
- 2317 J2
- 2320 G4
- 2320 C7
- 2322 B5
- 2323 B5
- 2324 B6
- 2325 C7
- 2327 C7
- 2328 B8
- 2339 C8
- 2340 B8
- 2341 B9
- 2342 L7
- 2344 M5
- 2350 G5
- 2351 G6
- 2352 F7
- 2353 G8
- 2354 G8
- 3251 F6
- 3254 F8
- 3255 F13
- 3260 F4
- 3300 M16
- 3301 M16
- 3302 M16
- 3303 M16
- 3304 M16
- 3305 L15
- 3306 L14
- 3307 L12
- 3308 L13
- 3309 M12
- 3310 M4
- 3311 L4
- 3312 L4
- 3313 L4
- 3314 L4
- 3315 L3
- 3317 K2
- 3318 M5
- 3318 M2
- 3319 H8
- 3320 G7
- 3321 J4
- 3322 J2
- 3323 H4
- 3324 G3
- 3325 G4
- 3327 H4
- 3328 M3
- 3330 A4
- 3331 A4
- 3332 B4
- 3333 B5
- 3334 B5
- 3335 B9
- 3336 B7
- 3336 M5
- 3351 G6
- 3352 M5
- 3354 G8
- 3355 E13
- 6300 J13
- 6301 L12
- 6302 L13
- 6303 M13
- 6304 M12
- 6305 M13
- 6306 L11
- 6308 K13
- 6310 L4
- 6311 K2
- 6312 L4
- 6313 J4
- 6314 G4
- 6330 B4
- 6331 B5
- 6333 M5
- 7260 F5
- 7301 M11
- 7310 K4
- 7311 M4
- 7312 L3
- 7313A E7
- 7313B F7
- 7313C B7
- 7313D C7
- 7314 H7
- 7315 J2
- 7316 H3
- 7318 H3
- 7330A B7
- 7330B C7
- 7360 G5
- 8303 N13
- 8304 N16
- 8305 B11
- 8329 08
- 2255 E2
- 2255 F2

0050	C14	1424	K6	1581	C16	1620	A14	2508	F14	2560	E8	3410	L8	3441	H12	3482	K20	3514	C10	3536	G24	3560	G7	3587	E19	5403	J10	6581	E19	7543	F24	9402	K5	9504	D3	9531	E7	9561	F15
0051	D14	1425	L4	1582	C15	2401	J9	2509	E12	2561	G7	3411	L7	3442	H12	3483	K20	3515	F14	3537	E24	3561	G7	3588	E20	5404	J10	6582	B10	7545	F8	9403	J4	9505	E15	9532	E7	9562	F16
0052	C21	1426	M4	1583	C16	2402	K10	2512	E16	2563	F8	3412	L7	3443	H13	3484	L18	3516	C11	3538	F25	3562	E7	3590	D18	5405	J8	6601	E6	7580	D19	9405	K8	9506	C4	9533	E8	9563	F17
0053	C20	1427	B12	1585	B20	2403	K8	2513	F16	2565	F4	3413	L7	3444	H13	3485	K16	3518	D16	3540	E11	3563	E13	3591	D18	5406	H7	6602	C6	7590	G19	9406	H5	9507	B4	9534	E8	9564	F18
1401	L14	1460	J7	1586	D25	2404	K14	2520	E8	2580	C2	3414	L7	3445	H13	3486	K16	3520	C6	3541	G10	3564	F14	3592	F21	5410	H3	6603	E4	7591	F19	9407	H6	9509	B5	9535	E9	9572	G19
1402	L12	1461	G8	1600	G16	2405	K14	2521	C7	2581	F15	3415	K7	3446	H13	3487	K16	3521	C7	3542	E10	3565	F14	3593	F21	5411	J4	6604	C19	7592	G19	9408	H7	9510	B5	9536	E11	9573	F19
1410	M22	1463	J1	1601	G8	2406	K13	2523	G9	2582	G5	3416	K7	3447	H13	3488	K18	3522	C7	3543	G11	3566	F2	3594	F21	5412	J3	6605	C19	7593	F19	9409	H8	9511	B5	9537	G7	9574	F20
1411	K21	1464	J26	1602	G4	2408	H15	2525	F4	2583	F5	3417	L2	3448	J8	3500	E10	3523	E13	3544	E9	3567	F2	3595	F21	5413	J3	6606	G25	7594	G19	9410	K9	9514	F4	9542	G10	9575	E24
1412	J21	1466	H4	1604	E4	2417	L3	2540	G10	2587	E19	3418	L2	3449	J8	3501	C10	3524	F15	3545	E10	3568	F2	3596	D18	5414	K4	6607	E25	7595	F19	9411	J10	9515	E5	9543	F11	9576	F21
1413	L21	1467	A13	1605	E5	2420	E24	2541	E10	2588	D19	3419	K7	3450	K7	3502	C9	3525	F3	3546	E9	3569	F2	3597	D18	5419	D24	6608	G24	7601	F5	9412	J11	9516	E6	9544	G12	9577	F22
1414	M24	1468	M25	1606	A18	2480	K19	2542	G10	2589	G20	3420	H3	3451	M8	3503	C8	3526	E2	3547	E9	3570	G8	3600	E22	5480	K21	6609	F24	7602	E3	9413	H15	9517	E6	9545	G12	9578	G22
1415	K24	1469	D2	1609	G26	2481	K18	2543	G11	2590	F19	3421	H10	3460	M6	3504	C8	3527	E2	3548	E11	3572	B22	3601	C6	6401	H20	7401	K11	7604	F5	9414	J25	9518	F6	9546	G15	9580	E21
1416	J19	1470	H26	1611	G2	2500	C10	2544	G10	2591	F25	3422	H7	3461	M6	3505	C10	3528	E2	3549	G12	3573	B23	3602	E6	6402	K20	7418	K16	8618	A11	9415	J19	9519	F6	9546	G6	9581	B4
1417	L23	1471	F25	1612	G22	2501	C9	2545	E9	2592	F24	3423	H6	3462	J16	3506	C9	3529	E2	3551	G12	3578	F24	3603	D3	6406	H3	7480	L20	8619	A14	9416	J19	9521	C6	9550	D13	9582	C15
1418	K23	1472	A17	1613	A21	2502	C9	2546	F12	2602	E5	3424	H6	3463	J16	3507	C9	3530	D8	3552	G11	3580	A8	3604	F5	6407	H6	7501	D12	8620	A14	9417	J24	9522	C7	9552	D13		
1419	J18	1480	L19	1614	E17	2503	C8	2547	G11	3256	E2	3425	H6	3465	H15	3508	C11	3531	D2	3553	G12	3581	E15	3605	F6	6412	L24	7502	F14	8621	A15	9419	H4	9523	C10	9553	D13		
1420	K4	1570	F18	1616	C23	2504	C8	2548	F9	3403	K8	3430	H4	3466	H15	3510	C12	3532	B22	3554	E10	3582	E16	3606	F5	6414	L6	7503	F25	8623	D19	9420	H5	9524	D11	9554	C14		
1421	K3	1580A	D5	1617	A8	2505	C8	2549	F13	3406	H16	3431	H14	3467	H15	3511	D13	3533	B22	3555	E11	3583	L6	3607	D4	6421	D24	7505	D7	8662	A23	9421	H8	9525	D12	9555	E14		
1422	L6	1580B	D4	1618	A19	2506	B13	2552	E16	3408	M8	3432	H14	3480	L18	3512	C12	3534	G25	3556	C11	3584	K25	5401	L9	6422	D24	7541	F13	9400	K4	9501	F2	9526	D13	9557	E15		
1423	M3	1580C	D3	1619	A11	2507	D12	2553	F16	3409	M8	3440	H12	3481	L18	3513	F14	3535	E25	3558	E17	3586	E20	5402	J14	6480	L18	7542	F13	9401	L5	9502	D2	9530	E6	9560	F15		

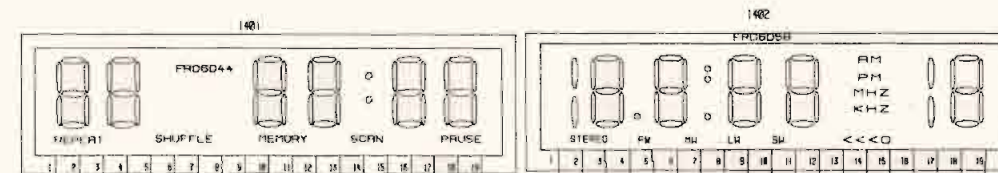


SUB-ASSY NO.	VERSIONS	ITEM MARKED WITH *										
		6412	1463	1427 1466	1467 3450	9402 9405	3416 9403	5414 5415	1586 8622	2420 5419	6421 6422	9575
3139 118 82470	AZ8900/01. /13	DEL	5P	ADD	DEL	ADD	DEL	ADD	DEL	ADD		
3139 118 82050	AZ8900/07. /17	ADD	5P	ADD	DEL	DEL	DEL	DEL	DEL	DEL		
3139 118 82490	AZ8904/00. /05	DEL	7P	DEL	ADD	ADD	ADD	ADD	ADD	DEL		
3139 118 82500	AZ8904/02	DEL	7P	DEL	ADD	DEL	DEL	DEL	DEL	DEL		

NOTE:
ITEM 1463: FOR VERSIONS USING 5P CONNECTOR.
BIT I AND BIT II ARE NOT USED.

COMBI BOARD DIAGRAM I

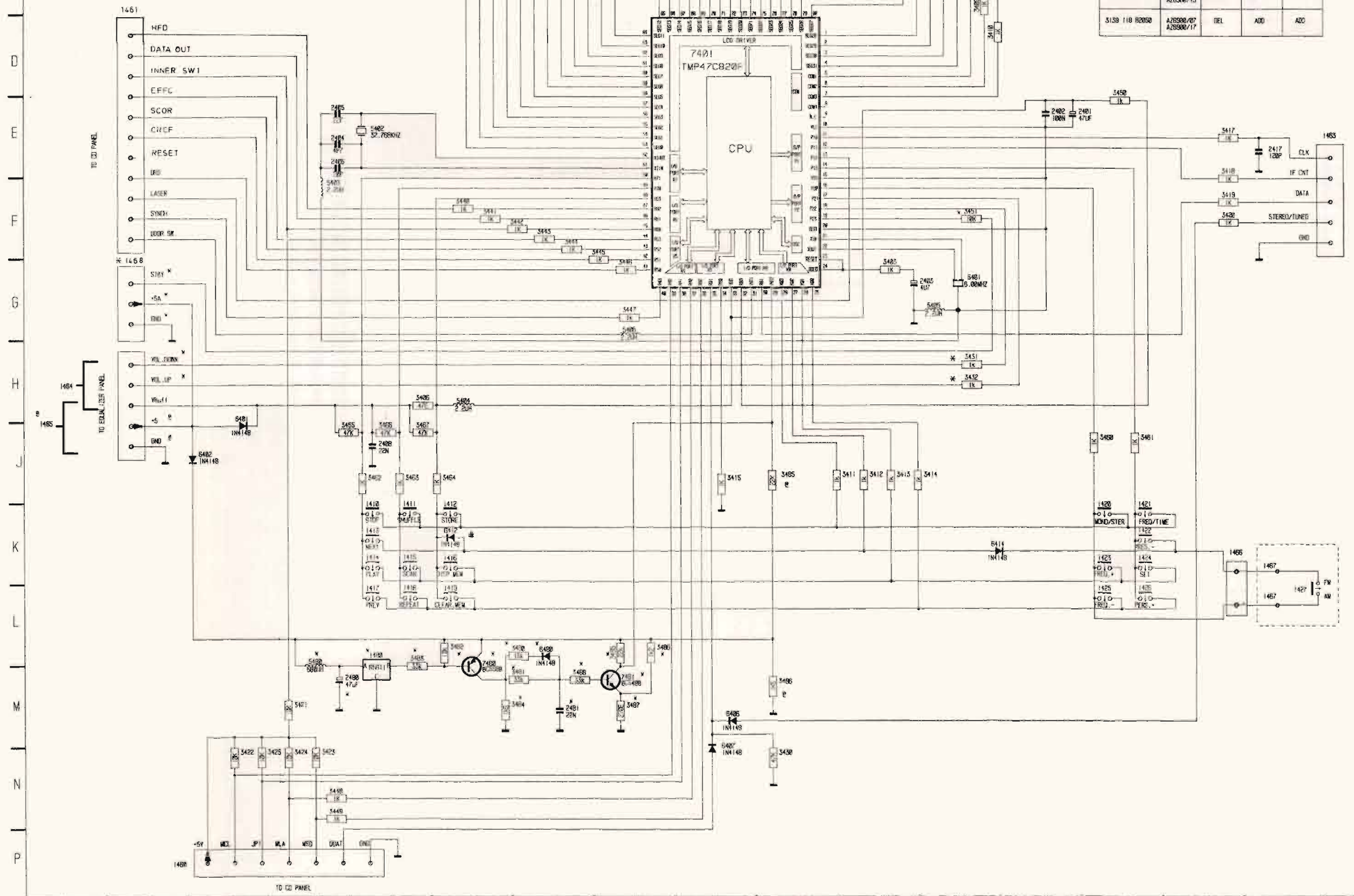
CONTROL PANEL



THIS PAGE OF DRAWING TO BE USED ONLY FOR THE SUB ASSYS TABULATED BELOW.

S/ASSY	VERSION	ITEMS MARKED *	ITEMS MARKED X	ITEMS MARKED #
5158 118 B2458	A28700/01 A28700/10	ADD	DEL	DEL
5158 118 B2858	A28700/17	ADD	DEL	ADD
5158 118 B2458	A28700/01	ADD	DEL	ADD
5158 118 B2178	A28800/17	ADD	DEL	ADD
5158 118 B2478	A28900/01 A28900/15	DEL	ADD	DEL
5158 118 B2058	A28900/02 A28900/17	DEL	ADD	ADD

1401 A7	3423 N4
1402 A11	3424 N4
1410 K5	3425 N4
1411 K5	3430 N10
1412 X6	3431 H12
1413 K5	3432 H12
1414 K5	3440 F6
1415 K5	3441 F6
1458 G2	3442 F7
1416 K6	3443 F7
1417 L5	3444 F7
1418 L5	3445 F8
1419 L6	3446 G8
1420 K14	3447 G8
1421 K14	3448 N4
1422 X14	3449 N4
1423 K14	3450 E14
1424 X14	3451 F12
1425 L14	3460 J14
1426 L14	3461 J14
1427 L16	3462 J5
1480 P2	3463 J5
1461 D2	3464 J6
1463 E17	3465 J4
1464 H1	3466 J5
1465 H1	3467 J5
1466 K15	3480 L7
1467 L16	3481 M7
1480 L5	3482 L6
2401 E14	3483 L5
2402 E13	3484 M7
2403 G12	3485 L8
2404 E4	3485 J10
2405 E4	3486 W10
2406 E4	3486 L8
2408 J5	3487 M8
2417 E16	3488 M7
2480 M4	5401 G12
2481 M7	5402 E5
3403 G11	5403 F4
3406 H5	5404 M6
3408 C12	5405 G12
3409 C12	5406 G8
3410 D12	5480 L4
3411 J11	6401 H3
3412 J11	6403 J3
3413 J11	6406 M9
3414 H12	6407 M9
3415 J9	6412 K6
3417 E15	6414 K12
3418 F15	6480 L7
3419 F15	7401 D9
3420 F15	7480 L6
3421 N4	7481 M8
3422 N3	



7501 e : 0V
b : 0.6V
c : 1.5V

7502 e : 0.9V
b : 1.5V
c : 7.1V

7505 e : 0.1V
b : 0.7V
c : 5.3V

7541 e : 0V
b : 0.6V
c : 1.5V

7542 e : 0.9V
b : 1.5V
c : 7.3V

7545 e : 0.1V
b : 0.7V
c : 5.3V

7580 e : 5.5V
b : 6.2V
c : 8.3V

7542 (DUBBING) e : 0.9V
b : 1.5V
c : 7.3V

7545 (TAPE PLAY) e : 0.1V
b : 0.7V
c : 5.3V

VOLUME UP e : 0.7V
b : 0V
c : 7.2V

VOLUME DOWN 4.6V
5.2V
7.2V

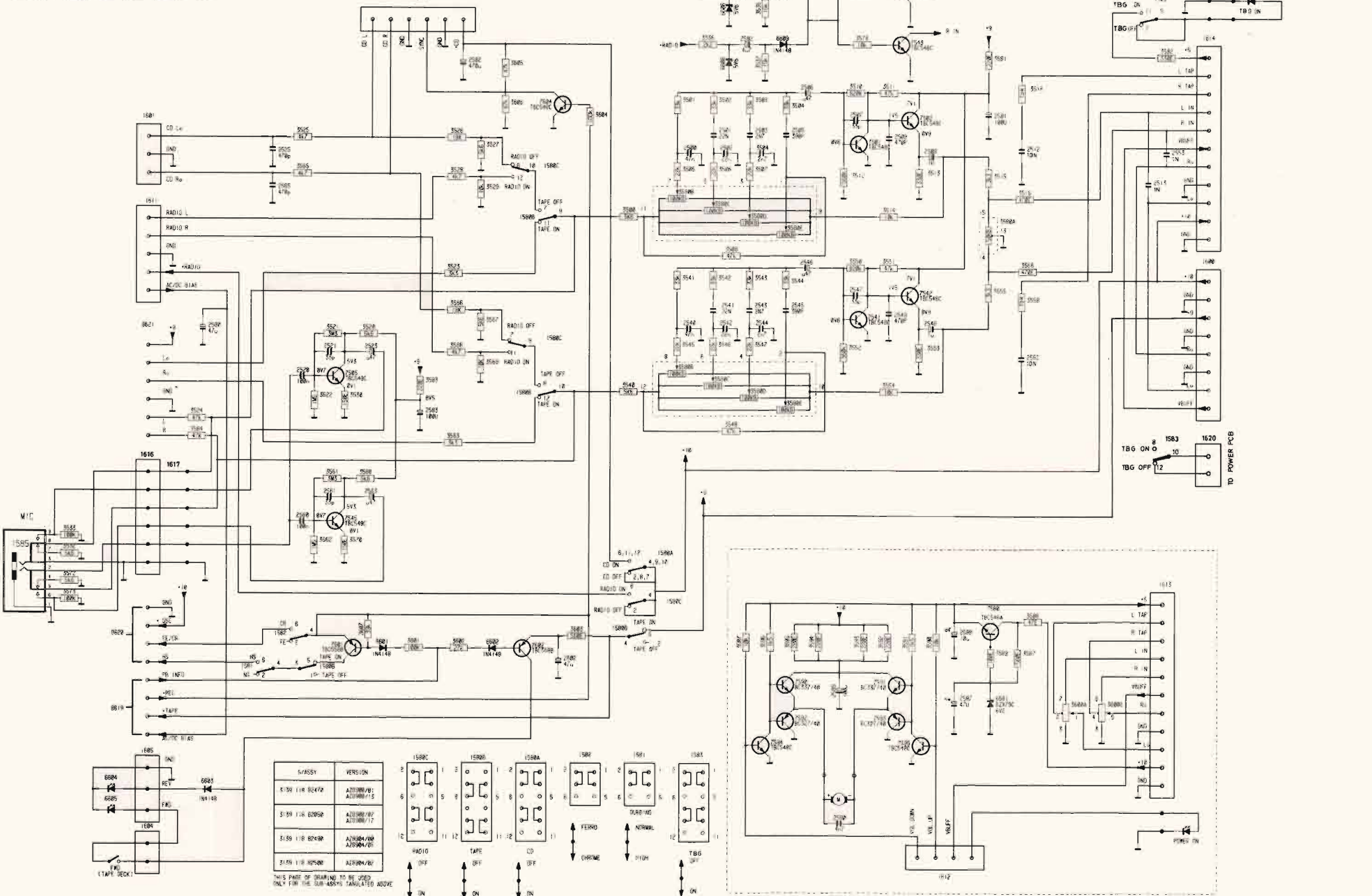
7591 e : 4.6V
b : 5.2V
c : 7.2V

7592 e : 0.7V
b : 0V
c : 0V

7593 e : 4.6V
b : 5.2V
c : 0V

7594 e : 0V
b : 0.7V
c : 0V

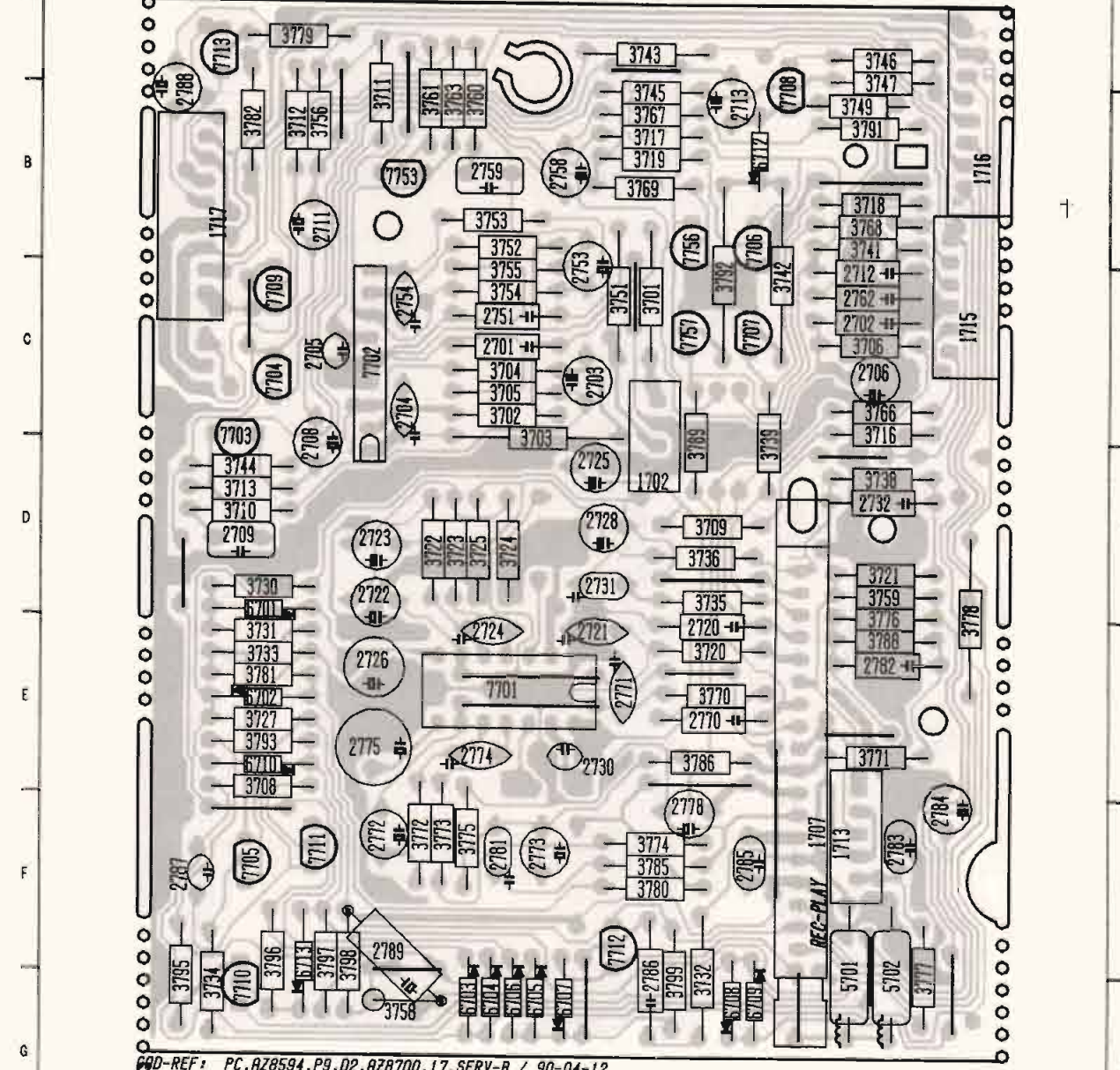
COMBI BOARD DIAGRAM II



1580A M3	3541 F11
1580B M7	3542 F12
1581 M10	3543 F13
1582 M9	3544 F14
1583 M10	3545 F15
1584 M13	3546 F16
1585 M10	3547 F17
1586 M17	3548 F18
1601 L3	3549 F19
1602 L3	3550 F20
1604 N3	3551 F21
1605 N3	3552 F22
1611 U3	3553 F23
1613 U3	3554 F24
1614 U3	3555 F25
1616 H5	3556 F26
1617 H2	3557 F27
2230 F8	3558 F28
2500 C10	3559 F29
2501 C11	3560 F30
2502 C11	3561 F31
2503 C11	3562 F32
2504 C11	3563 F33
2505 C12	3564 F34
2506 H12	3565 F35
2507 C13	3566 F36
2508 C14	3567 F37
2509 C13	3568 F38
2512 D17	3569 F39
2515 C15	3570 F40
2520 F5	3571 F41
2521 F5	3572 F42
2525 C5	3573 F43
2540 F10	3574 F44
2541 E11	3575 F45
2542 F11	3576 F46
2543 E11	3577 F47
2544 F11	3578 F48
2545 E12	3579 F49
2547 E13	3580 F50
2548 E14	3581 F51
2549 F13	3582 F52
2552 F15	3583 F53
2553 C17	3584 F54
2560 H6	3585 F55
2561 H5	3586 F56
2563 H6	3587 F57
2565 D8	3588 F58
2581 C15	3589 F59
2582 B4	3590 F60
2583 G7	3591 F61
2585 C15	3592 F62
2587 L14	3593 F63
2588 K14	3594 F64
2589 L12	3595 F65
2590 M12	3596 F66
2591 A11	3597 F67
3500 D9	3598 F68
3501 C10	3599 F69
3502 C11	3600 F70
3503 C11	3601 F71
3504 C12	3602 F72
3505 D10	3603 F73
3506 D11	3604 F74
3507 D11	3605 F75
3508 E11	3606 F76
3510 B13	3607 F77
3511 B13	3608 F78
3512 D13	3609 F79
3513 K14	3610 F80
3514 D13	3611 F81
3515 D15	3612 F82
3516 D15	3613 F83
3518 B15	3614 F84
3520 F8	3615 F85
3521 F5	3616 F86
3522 F5	3617 F87
3523 E7	3618 F88
3524 G2	3619 F89
3525 C5	3620 F90
3526 C7	3621 F91
3527 C8	3622 F92
3528 D6	3623 F93
3530 D8	3624 F94
3532 J2	3625 F95
3533 J2	3626 F96
3534 A11	3627 F97
3535 A11	3628 F98
3536 B11	3629 F99
3537 B11	3630 F100
3538 A13	3631 F101
3540 F9	3632 F102
3541 E10	3633 F103
3542 E11	3634 F104
3543 E11	3635 F105
3544 E12	3636 F106
3545 E12	3637 F107
3546 F11	3638 F108

1702 D 4	2721 E 4	2772 F 2	3705 C 3	3727 E 2	3751 C 4	3773 F 3	3796 F 2	7701 E 3
1707 F 5	2722 D 2	2773 F 3	3706 C 5	3730 D 2	3752 B 3	3774 F 4	3797 F 2	7702 C 2
1713 F 5	2723 D 2	2774 E 3	3708 E 2	3731 E 2	3753 B 3	3775 F 3	3798 F 2	7703 C 2
1715 C 6	2724 E 3	2775 E 2	3709 D 4	3732 G 4	3754 C 3	3776 D 5	3799 G 4	7704 C 2
1716 B 6	2725 D 4	2776 F 4	3710 D 2	3733 E 2	3755 C 3	3777 F 5	5701 F 5	7705 F 2
1717 B 2	2726 E 2	2777 F 3	3711 B 2	3734 G 1	3756 B 2	3778 D 6	5702 F 5	7706 B 4
2701 C 3	2728 D 4	2782 E 5	3712 B 2	3735 D 4	3758 D 3	3779 A 2	5703 D 2	7707 C 4
2702 C 5	2730 F 4	2783 F 5	3713 D 2	3736 D 4	3759 D 5	3780 F 4	5704 E 2	7708 B 5
2703 C 4	2731 D 4	2784 F 6	3716 C 5	3738 D 5	3760 B 3	3781 E 2	5705 G 3	7709 C 2
2704 C 3	2732 D 5	2785 F 4	3717 B 4	3739 D 5	3761 B 3	3782 B 2	5706 D 3	7710 G 2
2705 C 2	2751 C 3	2786 F 4	3718 B 5	3741 B 5	3763 B 3	3783 F 4	5707 G 3	7711 F 2
2706 C 5	2753 C 4	2787 F 1	3719 B 4	3742 C 5	3766 C 5	3786 E 4	5708 D 3	7712 F 4
2708 D 2	2754 C 3	2788 B 1	3720 E 4	3743 A 4	3767 B 4	3788 E 5	5709 D 3	7713 R 2
2709 D 2	2758 B 3	2789 F 2	3721 D 5	3744 D 2	3768 B 5	3789 D 4	5710 G 4	7715 B 3
2711 B 2	2759 B 3	3701 C 4	3722 D 3	3745 B 4	3769 B 4	3791 B 5	5710 G 5	7716 B 4
2712 C 5	2762 C 5	3702 C 3	3723 D 3	3746 A 5	3770 E 4	3792 C 4	5710 E 2	7757 C 4
2713 B 4	2770 E 4	3703 C 3	3724 D 3	3747 A 5	3771 E 5	3793 E 2	5712 B 5	
2720 E 4	2771 E 4	3704 C 3	3725 D 3	3748 B 5	3772 F 3	3795 G 1	5713 F 2	

TAPE UNIT BOARD / COMPONENTSIDE VIEW / AZ8700

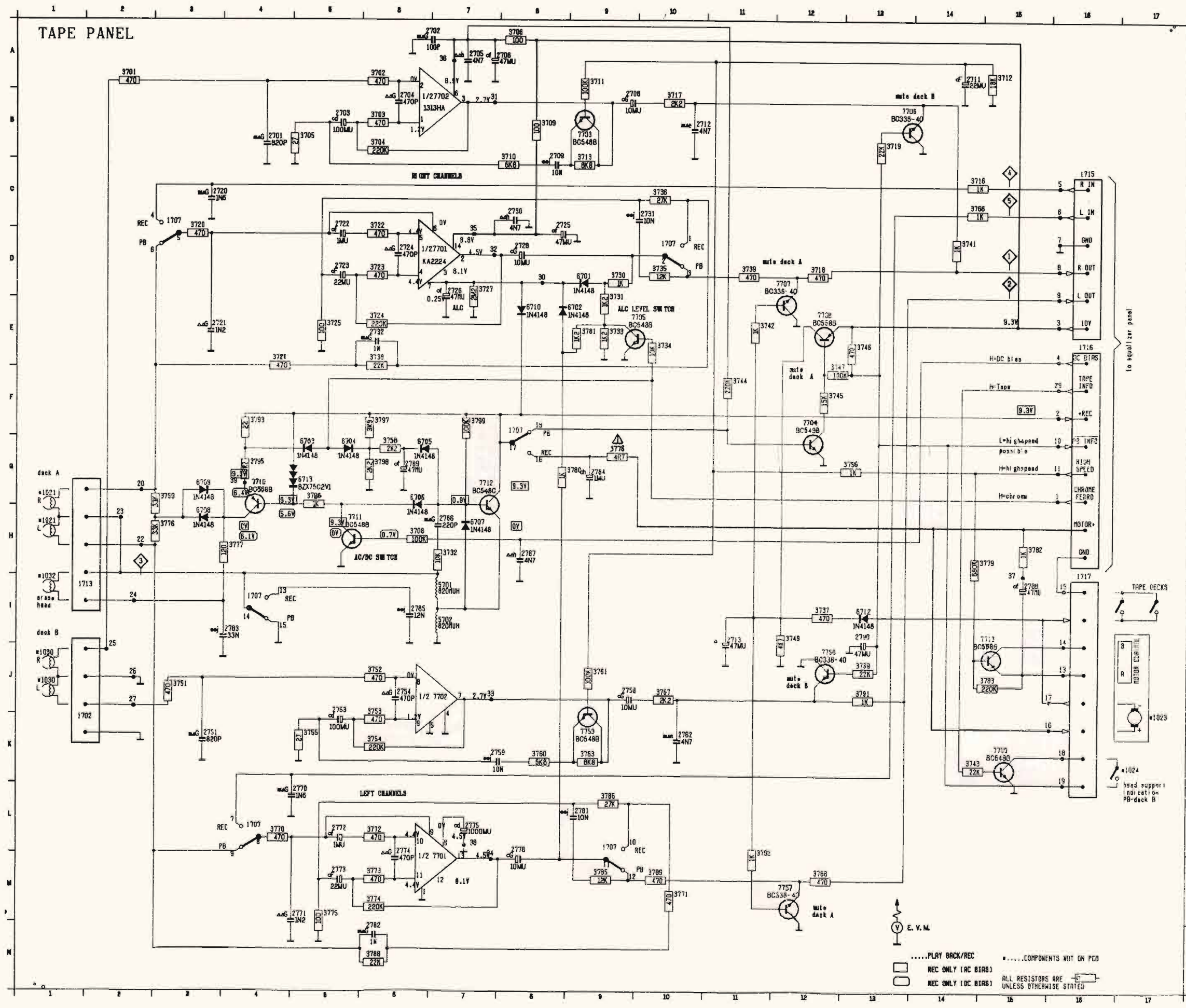


600-REF: PC.AZ8594.P9.D2.AZ8700.17.SERV-B / 90-04-12

7701	7702	REC AC-BIAS	REC DC-BIAS
1 : 0V	1 : 1.2V	7710 e : 9.3V	e : 6.4V
2 : 4.5V	2 : 0V	b : 9.3V	b : 5.6V
3 : 8.1V	3 : 2.7V	c : 0V	c : 6.1V
4 : 4.4V	4 : 0V		
5 : 4.4V	5 : 0V		
6 : 0V	6 : 8.9V	7711 e : 0V	e : 0V
7 : 0.25V	7 : 2.7V	b : 0V	b : 0.7V
8 : 4.5V	8 : 0V	c : 9.3V	c : 0V
9 : 0V	9 : 1.2V		
10 : 4.4V			
11 : 4.4V			
12 : 8.1V		7712 e : 0V	e : 0V
13 : 4.5V		b : 0.9V	b : 0.9V
14 : 8.8V		c : 9.3V	c : 9.3V

ADJUSTMENT	CASSETTE	SK...	RECORDER DECK A	POSITION DECK B	MEASURE ON	READ ON	ADJUST WITH	ADJUST TO
Azimuth	10KHz SBC 420*	Tape	Play	-	1303	mV-meter	Left hand Screw Play head	Max. L = R
		Tape	-	Play fwd	1303	mV-meter	Left hand Screw R/P Head	
		Tape	-	Play rev	1303	mV-meter	Right hand Screw R/P Head	
Motor speed (Normal)	3150Hz SBC 420*	Tape	Play	-	1303	Wow and Flutter meter	preset in motor	** a
		Tape	-	Play	1303	Wow and Flutter meter.	-	
Motor speed (high)	3150Hz SBC 420*	Tape HSD	Record	Play	1303	Frequency counter	-	6.0KHz ±0.3KHz

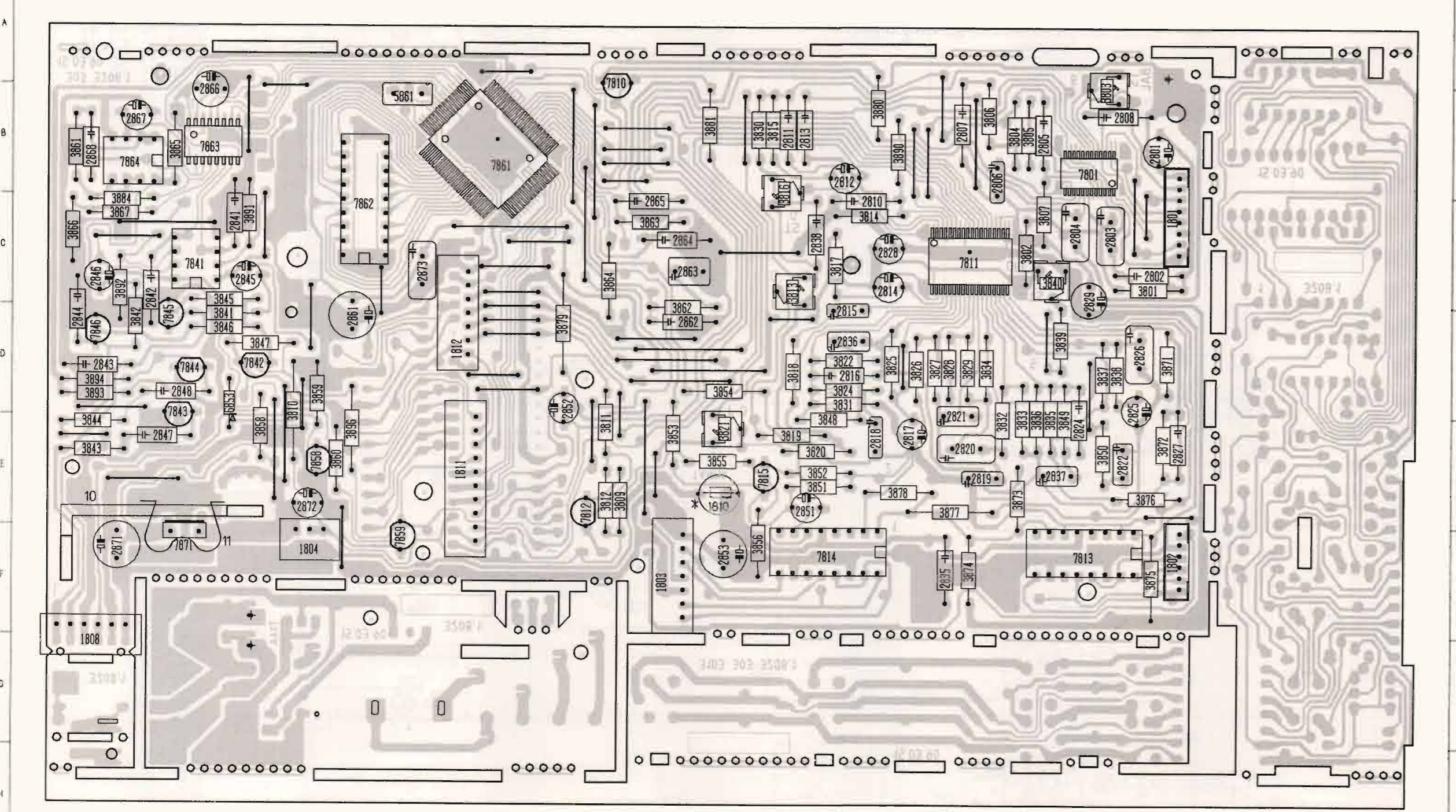
* SBC 420 : 4822 397 30071
 ** a The maximum permissible speed deviation is 2%. Moreover, the wow and flutter value can be read. This value should not exceed 0.35%.



#1021	H 1	3760	K 8
#1021	G 1	3761	J 9
#1023	J17	3763	K 9
#1024	K16	3766	L 4
#1030	J 1	3767	H 10
#1030	J 1	3768	H12
#1032	I 1	3769	J13
	I17	3770	L 4
	I17	3771	H10
	I17	3772	L 6
	I17	3773	H 8
	I17	3774	H 6
	I17	3775	H 5
	I17	3776	H 2
	I17	3777	H 3
	I17	3778	G 9
	I17	3779	H14
	I17	3780	O 8
	I17	3781	E 9
	I17	3782	H15
	I17	3783	J15
	I17	3785	H 9
	I17	3786	L 9
	I17	3787	H 6
	I17	3788	H10
	I17	3789	J13
	I17	3792	L11
	I17	3793	F 4
	I17	3795	O 4
	I17	3796	O 5
	I17	3797	F 6
	I17	3798	O 6
	I17	3799	F 7
	I17	5701	I 7
	I17	5702	I 7
	I17	6701	D 9
	I17	6702	E 8
	I17	6703	C 8
	I17	6704	C 5
	I17	6705	C 5
	I17	6706	C 5
	I17	6707	C 5
	I17	6708	C 5
	I17	6709	C 5
	I17	6710	C 5
	I17	6711	C 5
	I17	6712	C 5
	I17	6713	C 5
	I17	6714	C 5
	I17	6715	C 5
	I17	6716	C 5
	I17	6717	C 5
	I17	6718	C 5
	I17	6719	C 5
	I17	6720	C 5
	I17	6721	C 5
	I17	6722	C 5
	I17	6723	C 5
	I17	6724	C 5
	I17	6725	C 9
	I17	6726	C 9
	I17	6727	C 9
	I17	6728	C 9
	I17	6729	C 9
	I17	6730	C 9
	I17	6731	C 9
	I17	6732	C 9
	I17	6733	C 9
	I17	6734	C 9
	I17	6735	C 9
	I17	6736	C 9
	I17	6737	C 9
	I17	6738	C 9
	I17	6739	C 9
	I17	6740	C 9
	I17	6741	C 9
	I17	6742	C 9
	I17	6743	C 9
	I17	6744	C 9
	I17	6745	C 9
	I17	6746	C 9
	I17	6747	C 9
	I17	6748	C 9
	I17	6749	C 9
	I17	6750	C 9
	I17	6751	C 9
	I17	6752	C 9
	I17	6753	C 9
	I17	6754	C 9
	I17	6755	C 9
	I17	6756	C 9
	I17	6757	C 9
	I17	6758	C 9
	I17	6759	C 9
	I17	6760	C 9
	I17	6761	C 9
	I17	6762	C 9
	I17	6763	C 9
	I17	6764	C 9
	I17	6765	C 9
	I17	6766	C 9
	I17	6767	C 9
	I17	6768	C 9
	I17	6769	C 9
	I17	6770	C 9
	I17	6771	C 9
	I17	6772	C 9
	I17	6773	C 9
	I17	6774	C 9
	I17	6775	C 9
	I17	6776	C 9
	I17	6777	C 9
	I17	6778	C 9
	I17	6779	C 9
	I17	6780	C 9
	I17	6781	C 9
	I17	6782	C 9
	I17	6783	C 9
	I17	6784	C 9
	I17	6785	C 9
	I17	6786	C 9
	I17	6787	C 9
	I17	6788	C 9
	I17	6789	C 9
	I17	6790	C 9
	I17	6791	C 9
	I17	6792	C 9
	I17	6793	C 9
	I17	6794	C 9
	I17	6795	C 9
	I17	6796	C 9
	I17	6797	C 9
	I17	6798	C 9
	I17	6799	C 9
	I17	6800	C 9

1801	C11	2833	C10	2813	H 8	2822	F11	2837	E10	2848	D 2	2860	A 2	3804	B10	3814	C 8	3824	D 8	3833	E10	3842	D 2	3851	E 8	3861	B 1	3873	E10	3884	C 1	7801	B10	7843	E 2	7854	B 2
1802	F11	2804	C10	2814	C 8	2824	F10	2838	C 8	2851	E 8	2867	A 2	3805	B10	3815	B 7	3825	D 8	3834	D 9	3843	E 1	3852	E 8	3862	D 7	3874	F 9	3890	B 9	7810	B 6	7844	D 2	7871	F 2
1803	F 6	2805	B10	2815	D 8	2825	D11	2841	C 3	2852	D 6	2868	A 1	3806	B 9	3816	B 8	3826	D 9	3835	F10	3844	F 1	3853	C 7	3863	C 6	3875	F11	3891	C 9	7811	C 8	7845	D 2	7871	F 2
1804	F 3	2806	B 9	2816	D 8	2826	D11	2842	C 2	2853	F 7	2871	F 1	3807	C10	3817	C 8	3827	D 9	3836	E10	3845	D 2	3854	D 7	3864	F 6	3875	E11	3892	C 2	7812	F 6	7846	D 1	7871	F 2
1808	G 1	2807	B 9	2817	E 8	2827	F11	2843	D 1	2867	D 4	2872	F 3	3809	C 6	3818	D 8	3828	D 9	3837	D10	3846	D 2	3855	E 7	3865	B 2	3877	E 8	3893	D 1	7813	F10	7846	D 1	7871	F 2
1811	E 5	2808	B11	2818	F 8	2828	C 8	2844	D 1	2865	D 7	2873	C 4	3810	D 3	3819	B 8	3829	D 9	3838	D10	3847	D 2	3856	F 7	3866	C 1	3878	E 8	3894	D 1	7814	F 8	7846	D 1	7871	F 2
1812	D 9	2810	C 8	2819	L 9	2829	C10	2845	C 3	2863	C 7	2871	C11	3811	E 6	3820	F 8	3830	B 7	3839	D10	3848	E 8	3858	E 3	3867	C 1	3879	D 6	3896	D 4	7815	E 7	7847	D 2	7871	F 2
2801	B11	2811	B 8	2820	E 8	2835	F 6	2848	C11	2864	C 7	2872	C10	3812	E 6	3821	E 7	3831	D 8	3840	D10	3849	F10	3859	D 3	3871	D11	3879	D 6	3896	D 4	7815	E 7	7847	D 2	7871	F 2
2802	H 1	2812	H 8	2821	L 8	2836	D 8	2847	E 2	2865	C 6	2873	B10	3813	C 8	3822	D 8	3832	E 9	3841	D 2	3850	F10	3860	F 3	3872	L11	3881	B 7	3893	D 3	7847	D 2	7871	F 2		

RCD BOARD



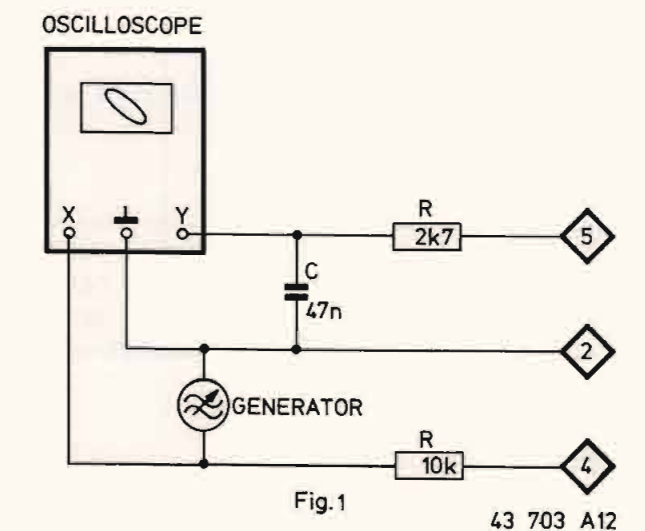
* REPLACE BY BARE WIRE FOR AZ8700, AZ8704 AND AZ8900

ASSEMBLY DRAWING FOR AZ8700 FROM COMPONENT SIDE
 BESTUECKUNGSPLAN FUER AZ8700 VON BAUTEILSEITE
 DERIVED FROM PART PC.AZ8594.P8.D1
 ERZEUGT VOM PART PC.AZ8594.P8.D1

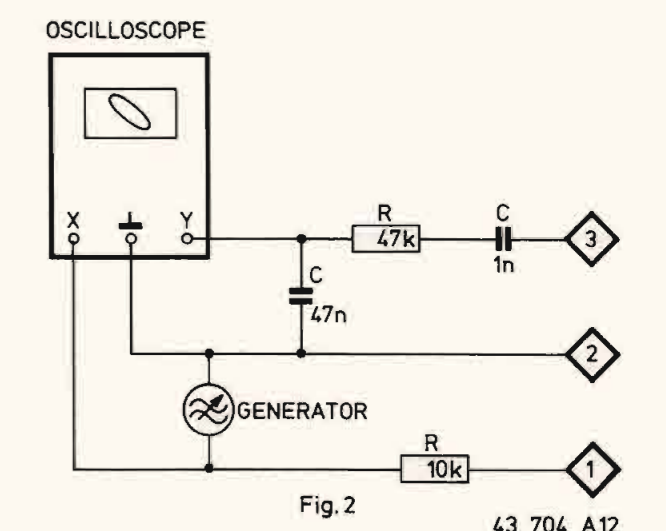
- 7841
- 1 : 2.5V
 - 2 : 2.5V
 - 3 : 2.5V
 - 4 : 0V
 - 5 : 2.5V
 - 6 : 2.5V
 - 7 : 2.5V
 - 8 : 5V
- 7864
- 1 : 2.5V
 - 2 : 2.5V
 - 3 : 2.5V
 - 4 : 0V
 - 5 : 2.5V
 - 6 : 2.5V
 - 7 : 2.5V
 - 8 : 5V
- 7871
- 1 : 9.2V
 - 2 : 0V
 - 3 : 5V

CD part					
TRACKING OFFSET					
Stop			3840		0 V ± 10 mV
TRACKING BALANCE					
Service test progr.* pos. 3 display 3-,-			3803		Adjust to 0 V DC offset
TRACKING GAIN					
Play with test disc 5	1200 Hz 200 mV	see Fig. 1	3816		See Fig. 1 CHX = 0,2 V/DIV CHY = 50 mV/DIV Adjust to circle
FOCUS GAIN					
Play with any normal disc	1100 Hz 700 mV	see Fig. 2	3813		See Fig. 2 CHX = 0,5 V/DIV CHY = 5 mV/DIV Adjust to circle
FOCUS OFFSET					
Play with any normal disc			3821		Max HF
			Check only		U DC measured = Ux
			3821		Adjust to Ux/2

* How to get in Service test programme see Service test programme

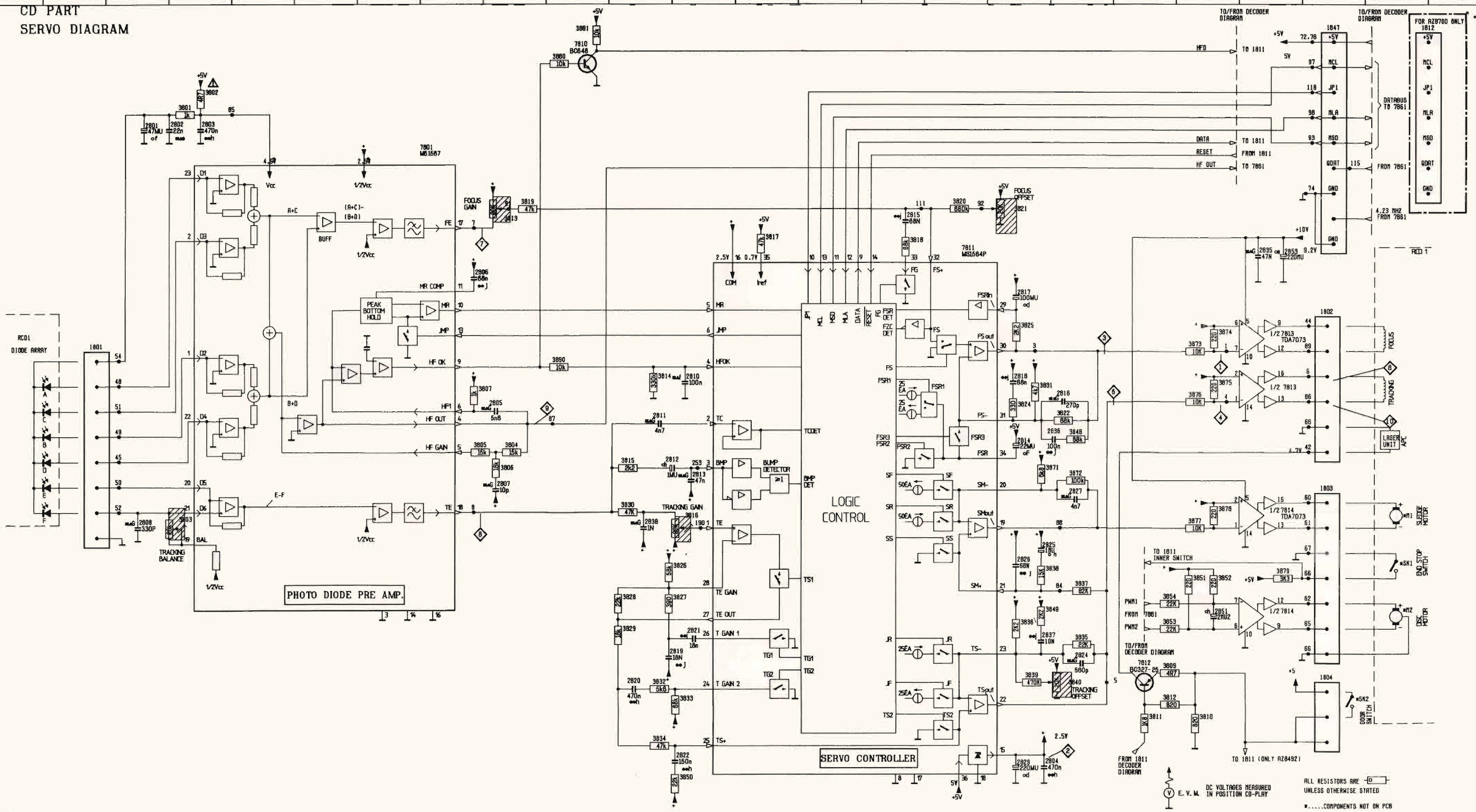


43 703 A12



43 704 A12

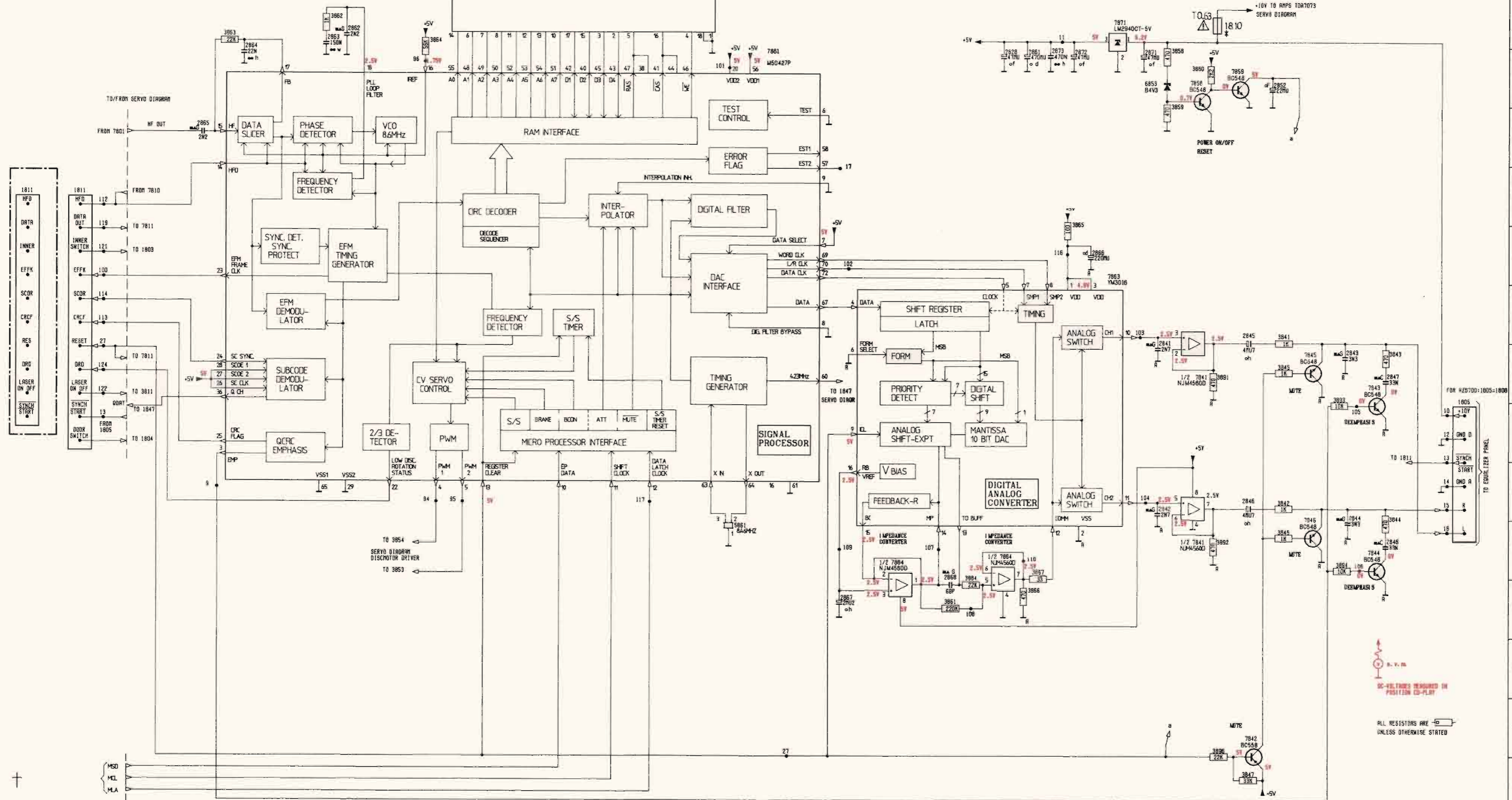
CD PART
SERVO DIAGRAM



*M1	I23
*M2	I23
*SK1	I23
1801	F 2
1802	E22
1803	H22
1804	K22
1812	A24
1847	A22
2801	B 3
2802	B 3
2803	B 4
2804	L17
2805	O 9
2806	E 8
2807	H 9
2808	I 3
2810	F12
2811	O11
2812	H12
2813	H12
2814	O17
2815	O15
2816	O18
2817	E17
2818	F17
2819	K11
2820	K11
2821	J12
2822	L11
2825	K18
2826	I17
2827	H18
2829	H17
2835	O21
2836	O18
2837	J17
2838	O18
2851	J20
2853	O21
3801	B 4
3802	B 4
3803	I 4
3804	G 9
3805	G 8
3806	H 9
3807	G 8
3809	K19
3810	L20
3811	L19
3812	K19
3813	D 9
3814	F11
3815	H11
3816	I12
3817	O13
3818	O15
3819	O 9
3820	O16
3821	O16
3822	O16
3824	O17
3825	F17
3826	I11
3827	J11
3828	J11
3829	J11
3830	H11
3831	O17
3832	K11
3833	K12
3834	L11
3835	K18
3836	J17
3837	J18
3838	I17
3839	K17
3840	K18
3848	O18
3849	J17
3850	M12
3851	J20
3852	J20
3853	J19
3854	J19
3871	H17
3872	H18
3873	F20
3874	F20
3875	F20
3876	G20
3877	I20
3878	H20
3879	I21
3880	A10
3881	A10
3890	F10
7801	C 7
7810	A10
7811	O16
7812	K19
7813	F21
7814	I21

CD PART
DECODER DIAGRAM

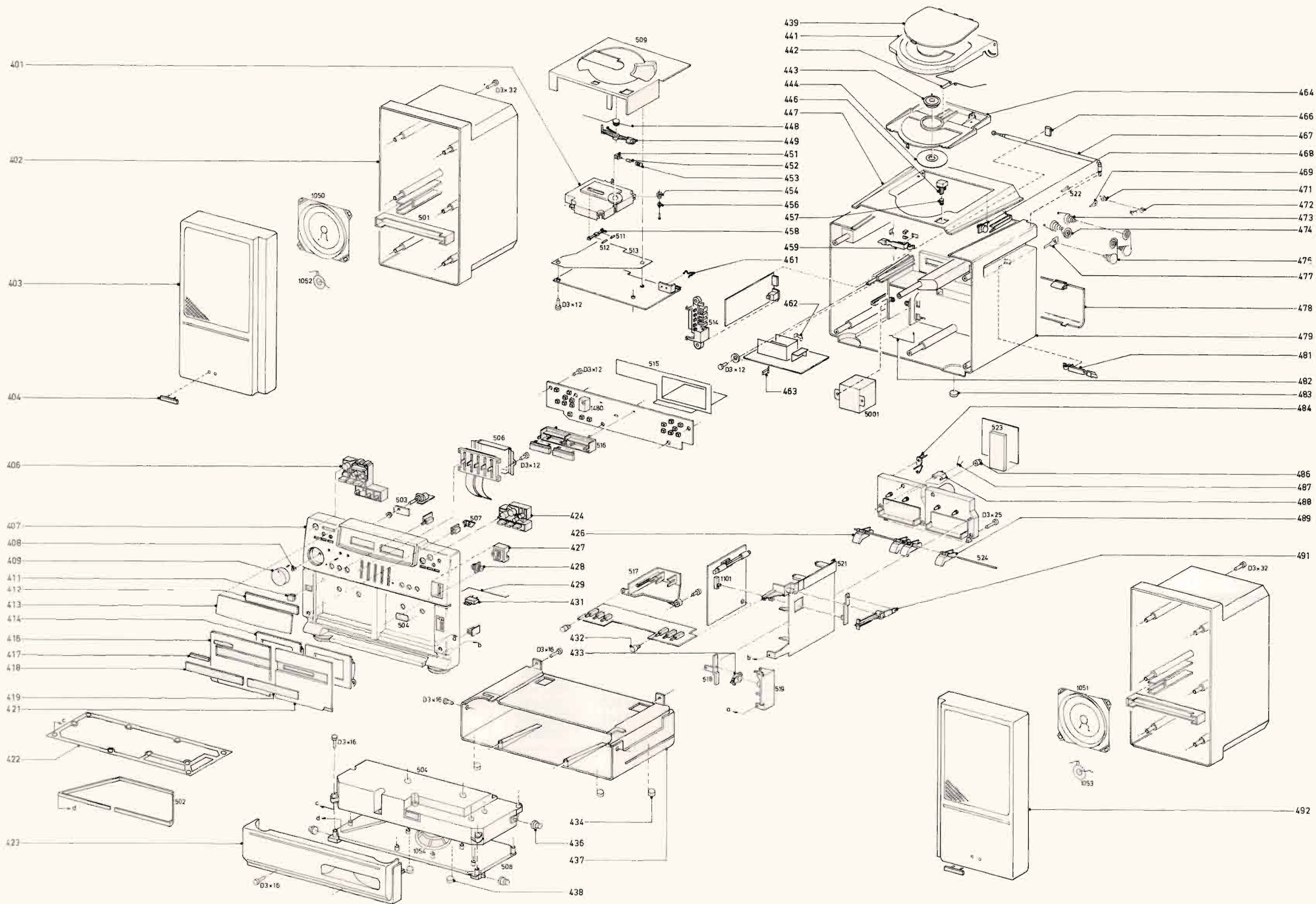
* REPLACE BY BARE WIRE FOR A28700, A28704 AND A28900



- 1805 H25
- 1811 E 1
- 1811 E 2
- 2828 C18
- 2841 H20
- 2842 J20
- 2843 H24
- 2844 J24
- 2845 G22
- 2846 J22
- 2847 H24
- 2848 K24
- 2852 C22
- 2861 C18
- 2862 B 7
- 2863 B 8
- 2864 C 5
- 2865 D 4
- 2866 F19
- 2867 L15
- 2868 K17
- 2871 C20
- 2872 C19
- 2873 C19
- 3841 G23
- 3842 J23
- 3843 H24
- 3844 J24
- 3845 H23
- 3846 K23
- 3847 G22
- 3858 C21
- 3859 D21
- 3860 C21
- 3861 L17
- 3862 B 6
- 3863 B 5
- 3864 B 8
- 3865 F19
- 3866 L18
- 3867 K18
- 3884 K17
- 3881 H21
- 3882 K21
- 3893 H24
- 3894 K24
- 3896 N22
- 5861 K13
- 6853 C20
- 7841 H21
- 7842 N22
- 7843 H24
- 7844 K24
- 7845 H23
- 7846 J23
- 7858 C21
- 7859 C22
- 7861 C14
- 7862 R10
- 7863 F20
- 7864 K18
- 7871 B20

DC-BLANKS REQUIRED IN POSITION CD-PLAY

ALL RESISTORS ARE UNLESS OTHERWISE STATED



401	4822 691 20596	432	4822 410 60761	463	4822 255 40843
402	4822 445 40099	433	4822 411 61697	464	4822 404 10808
403	4822 445 30211	434	4822 462 40683	466	Not applicable
404	4822 459 11003	436	4822 325 60334	467	4822 303 30296
406	4822 410 60763	437	4822 421 60142	468	4822 522 20384
407	4822 426 51455	438	4822 462 40683	469	4822 290 80606
408	4822 492 51374	439	4822 450 61577	471	4822 492 52175
409	4822 413 41586	441	4822 444 60717	472	4822 492 63982
411	4822 410 60765	442	4822 492 70157	473	4822 492 51734
412	4822 454 12648	443	4822 532 51871	474	4822 492 70655
413	4822 381 11175	444	4822 535 60096	476	4822 492 51733
414	4822 443 62936	446	4822 410 26898	477	4822 290 80313
416	4822 443 63124	447	4822 423 90156	478	4822 423 51049
417	4822 459 11003	448	4822 492 42321	479	4822 426 10039
418	4822 454 12642	449	4822 402 50272	481	4822 404 21117
419	4822 454 12641	451	4822 325 20138	482	Not applicable
421	4822 443 63125	452	4822 404 60471	483	4822 462 40683
422	4822 462 71702	453	4822 492 51724	484	4822 404 21115
423	4822 423 41079	454	4822 532 61103	486	4822 466 92641
424	4822 410 60764	456	4822 532 61104	487	4822 492 70426
426	4822 410 60611	457	4822 492 52059	488	4822 403 30772
427	Not applicable	458	4822 492 70156	489	4822 410 60612
428	4822 529 10251	459	4822 404 21116	491	4822 410 60835
429	4822 492 70427	461	4822 255 40179	492	4822 445 30212
431	4822 466 70692	462	5322 255 40397		

IFU 4822 736 20877

GB WARNING

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically. When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

F ATTENTION

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD). Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation. Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfiler le bracelet sert d'une résistance de sécurité. Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

GB

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used.

NL

Veiligheidsbepalingen vereisen, dat het apparaat bij reparatie in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast.

ESD



D WARNUNG

Alle ICs und viele andere Halbleiter sind empfindlich gegenüber elektrostatischen Entladungen (ESD). Unvorsichtige Behandlung im Reparaturfall kann die Lebensdauer drastisch reduzieren. Veranlassen Sie, dass Sie im Reparaturfall über ein Pulsarmband mit Widerstand verbunden sind mit dem gleichen Potential wie die Masse des Gerätes. Bauteile und Hilfsmittel auch auf dieses gleiche Potential halten.

F

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

D

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden; für Reparaturen sind Original-Ersatzteile zu verwenden.

I

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.

NL WAARSCHUWING

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD). Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen. Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat. Houd componenten en hulpmiddelen ook op ditzelfde potentiaal.

I AVVERTIMENTO

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD). La loro longevità potrebbe essere fortemente ridotta in caso di non osservazione della più grande cautela alla loro manipolazione. Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un bracciale a resistenza. Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

